Dare County Regional Water System, County of Dare, North Carolina.

Water Treatment Plant Improvements.

Arsenic Reduction Project, North Reverse Osmosis Plant, Kill Devil Hills, North Carolina.

TASK 2 ~ Pilot Plant Test Report

AFFIDAVIT

I hereby stipulate that this document was prepared by me, or under my direct supervision.

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TABLE OF CONTENTS

CHAPTER	TITLE	PAGE NO.
1	Introduction	1
2	Pilot Test Equipment	2
3	Pilot Test Results	6
4	Plant Modifications	16
5	Full Scale Costs	20
6	Implementation	23
7	Summary and Recommendations	25
Appendix A	Pilot Test Protocol & Pilot Flow Diagram	
Appendix B	Equipment Photographs	
Appendix C	Analytical Results	
Appendix D	Operators Log.	
Appendix E	Operating Data Logs	

CHAPTER 1

INTRODUCTION

The North RO plant operated by the Dare County Regional Water System at Kill Devil Hills, North Carolina, is the only water treatment plant in the County system that has an elevated level of arsenic in the raw water source. At the time the plant entered service in August 1989, the Maximum Contaminant Level (MCL) for arsenic in the Federal and State drinking water standards was 50 micrograms/liter (µg/l). The product water produced from the NRO plant was well in compliance with this MCL, with an average value from compliance testing of 15.5 µg/l between 1989 and 2001. During this period of time the average arsenic concentration in the NRO plant feedwater was approximately 60 µg/l. Speciation of the arsenic revealed that two forms are present, As(III) and As(V). Arsenic (V) is very well rejected by the NRO plant's membranes, but As(III) is not. Virtually 100% of the arsenic in the permeate was found to be As(III).

In 2002, the MCL for arsenic in drinking water was lowered from 50 µg/l to 10 µg/l. Public notification of non-compliance was mandated for January of 2002, and full compliance with the MCL is currently scheduled for January 22nd, 2006.

In July of 2002, RosTek Associates, Inc. delivered an initial report on arsenic reduction strategies to the County. This report reviewed the history of arsenic in NRO plant waters; reviewed emerging technologies for arsenic reduction; examined the potential for alternate water sources; provided conceptual costs; and recommended the next step of pilot testing those technologies that best fit the situation at the NRO.

This document reports on the findings of the pilot testing program, during which five strategies were evaluated, provides cost opinions at a higher level of accuracy than Task 1 and provides a road map for moving forward to compliance.

¹ "Arsenic Reduction Project, North Reverse Osmosis Plant. Task 1 – Overview Study". RosTek Associates, Inc. July 2002.

CHAPTER 2

PILOT TEST EQUIPMENT

2.1 The Processes

The Task 1 report identified several processes that appeared to fit the constraints that the configuration and space limitation of the NRO plant impose on the arsenic reduction project. The major constraints are tabulated below:

- The selected process must be compact enough to fit in the limited space available immediately behind the existing plant building and/or in the space immediately north of the building. The later site would require relocation of existing staff and water system vehicle parking. The space requirement assumes the capacity of the arsenic system would ultimately be 8.0 MGD, the current build-out capacity of the NRO membrane treatment plant.
- Given the location of the NRO plant, and the distance to solid waste disposal landfill, it is desirable to select a process with minimum sludge generating capability. A process with zero sludge production would be optimum in this regard.
- Since the existing NRO plant is a membrane water treatment plant, a membrane-based solution would be very desirable, given staff familiarity and expertise with this type of process.
- Since part of the raw water is blended with RO permeate to increase hardness and alkalinity in the finished water for corrosion control reasons, a process suitable for reducing the arsenic in this blend water would provide a "safety margin", in the event the MCL is lowered in the future. If the blend water were not treated, the resulting blend would have an arsenic content of about 8 μg/l, very close to the current MCL. By reducing arsenic in the blend water to 10 μg/l or less, the finished water arsenic will be approximately 5 μg/l.
- If a process which involves solid waste disposal is selected, which would be a once-through adsorption process, of some type, the selected vendor must be prepared to replace the spent adsorption media, and dispose of it on a long term contracted basis, relieving the county of the responsibility and liability.

2.1.1 Raw Water Treatment

The process selected for the treatment of the feedwater for blending purposes was manganese greensand oxidation and filtration. In the literature search in Task 1, it was frequently reported that arsenic can be adsorbed on an iron floc, and removed by filtration. Based on the research, it was clear that As(III) needed to be oxidized to As(V), and a small dose of an iron salt added to adsorb the arsenic. This floc is filtered by the manganese greensand bed, and essentially free from arsenic, can be blended with the RO permeate that has been treated for arsenic removal in a separate process.

During the Task 1 study, the feasibility of treating the whole feedwater flow was examined, and determined not to be feasible, because of equipment size and sludge volume. However, a much smaller system would be needed for treating the blend water.

Full scale feed treatment volume @ build-out @ 75% recovery: ~10.5MGD Blend water treatment volume @ build-out: ~1.0 MGD

The greensand pilot test equipment was leased from Hungerford & Terry, Inc. The equipment consisted of a 9" diameter fiberglass tank containing the greensand media, and two chemical systems for sodium hypochlorite (bleach) and ferric chloride. Ferric sulphate may also be used, and may be the preferred ferric salt for full scale, since it is somewhat easier to handle, and is less corrosive than ferric chloride. Ferric salt addition was required because the adsorption capacity of the natural iron in the feedwater was insufficient to collect all the arsenic in the water. The bleach system was used to oxidize the natural iron from the ferrous to the ferric state, and to oxidize As(III) to As(V).

2.1.2 Permeate Treatment by Adsorption

Three technologies in this category were tested, and although each uses a proprietary media, the mechanisms are very similar. Each uses a media that utilizes ferric oxide or hydroxide to adsorb the arsenic from the water. One of the attractive characteristics of these processes is that As(III) is effectively removed without the need for oxidation to As(V). In addition because the arsenic-bearing water is RO permeate, it is extremely clean and essentially devoid of any components that would compete for adsorption sites on the media. All three vendors predicted that expected media life would be eighteen months to two years at a flow rate of 5 MGD.

A. US Filter GFHTM. This system uses a media called Granular Ferric Hydroxide, which is loaded into vessels very similar in size and shape to the ion exchange vessels at the County's Skyco plant. The pilot equipment was purchased by the County, and is still located at the NRO plant. It

consists of 14 inch diameter fiberglass tank containing about 32" of GFH media. A control head is mounted on top. This device controls the service flow and backwash, and totalizes the volume of water treated.

- B. Severn Trent Services Sorb 33TM. This system also uses a granular media, but differs from the US Filter process in that the adsorption surfaces are ferric oxide, rather than ferric hydroxide. The media is contained in vessels similar to the Skyco ion exchange vessels. The pilot equipment consisted of a 4 inch diameter clear PVC column, 5 feet tall, equipped with piping and valves, flow and pressure instruments, and filled with the media, Bayoxide® E33. The column operated in the down flow mode, like a conventional filter. Provision was made for a periodic backwash, or "fluffing", of the media bed by directing the feedwater to the bottom of the column to lift the bed for a short period of time. This feature was not used, and given the high physical purity of the permeate, this backwash step would likely be very infrequent in full-scale operation.
- Water Remediation Technology Z-33TM. The third adsorption process C. differs from the USFilter and Severn Trent processes in the geometry of the beds, and the media itself. The media is a chemically modified zeolite that occurs naturally in the USA. It adsorbs arsenic readily, and like the other two types, when exhausted it is not regenerated, but rather replaced. The full-scale plant differs also in that the media is contained in rather tall slender columns, and the water passes upward through the media. The velocity of the water causes the media to separate slightly, allowing the water to contact the entire surface area available. The pilot plant was leased, and was built into a small closed trailer. Because of the height limitation of the trailer, short columns of 6" clear PVC were used, piped in series to simulate a full height column. Twelve of these columns were installed in the trailer, and samples were taken at the exit of each. Since the bed operates in up-flow mode, backwashing is not required for this process, so there is no liquid waste stream.

2.1.3 Membrane Pilot

A small pilot plant was leased for the membrane test. The feedwater for this unit was permeate from the NRO plant at the rate of 25 gpm. This permeate steam was chemically treated to convert As(III) to As(V) by adding approximately 0.5 mg/l of commercial grade bleach as an oxidant. Because modern RO membrane are sensitive to chlorine, the excess added as beach was quenched with sodium bisulphite so that no chlorine entered the membranes.

The membranes used for this test are called nanofiltration (NF) membranes. NF membranes differ from brackish water RO membranes in two important characteristics when applied in this situation. NF membranes have low rejection

of sodium chloride, the primary constituent of the NRO plant permeate, but good rejection of calcium, magnesium and other divalent and higher irons, such as As(V). NF membranes also operate at much lower pressure than RO membranes to produce the same volume of water.

For this test, the NF pilot plant was set up to operate at a high recovery (90%) and high flux compared to the NRO plant. Since the feedwater was permeate with essentially no fouling potential, an average flux of 20 gfd was selected. The advantage of high flux is the reduction in membrane area needed for the full-scale system.

The recovery was set at 90%, since there is no scaling potential in the NRO permeate.

The pilot plant was equipped with sufficient instrumentation to monitor the operation of the plant. Sampling for arsenic was done not only for the NF permeate, but also for the concentrate, since in full-scale this will be recycled to the NRO plant feedwater, and ultimately be discharged as RO plant concentrate.

CHAPTER 3

PILOT TEST RESULTS

3.1 General Discussion

As discussed earlier, five pilot plants were tested at the NRO plant. One of these, the greensand filter, was originally intended as a treatment for the feedwater to the RO plant. The other four were selected to treat the permeate from the RO plant, reducing the As(III) in the permeate to a level well below the current MCL of 10 µg/l.

All of the tests were successful, measured against the objective of arsenic reduction. The feedwater test reduced the total arsenic in the feedwater from an average over 60 μ g/l to less than 15 μ g/l. The permeate tests resulted in arsenic reduction from an average of 14.6 μ g/l over the test duration to less than 1 μ g/l in all samples except one.

As discussed in the Task 1 report, one of the difficulties associated with the lowered arsenic MCL is the variability of analytical results. This has been recognized by USEPA (see Task 1 Report, Chapter 1, page 11), and was experienced to some degree during the pilot test sampling program. To make sure that future analyses performed on the operating system do not cause an MCL violation, an objective was to reduce arsenic to as low a number as possible.

The processes selected for testing on the permeate were done so on the basis of minimizing or eliminating any waste produced on a daily basis. The three adsorption processes use a media that will eventually need to be replaced, and the exhausted media disposed of. Each of the three companies whose process was tested indicated that they would contract with the County to remove and replace their own material.

The greensand filter used for treating the RO feedwater will generate a small amount of sludge. In the Task 1 Report, this was estimated at 80 lbs dry solids per day per million gallons treated. Piloting this process reduced this estimate to about 25 lbs per day per million gallons treated, or about 50 lbs of 50% solids per day per million gallons. This sludge is derived from the filter backwash, which is very dilute, and requires settling and pressing to achieve the 50% dry solids target. Disposal of this sludge will be in a sanitary landfill, while the water from backwashing can be combined with the RO plant concentrate.

The NF option for removing arsenic from the RO permeate will generate no waste, except for the membranes, which are assumed to have a 3-year life. The County experience with RO membranes is 10-year life. However there is some

indication (Task 1 literature search) that As(V) may be absorbed in the surface of the membrane, and over time will shed in to the permeate side. Thus a shorter 3-year membrane life was assumed for the NF O&M cost opinion.

The concentrate from the NF can be recycled to the RO plant feedwater, and since the arsenic is in the As(V) form, will not contribute to additional arsenic in the RO plant permeate.

Use of the NF option will however result in two significant changes to the current operation; reduction in NRO plant capacity and extremely high quality permeate.

Increasing the blending ratio could possibly offset these two changes. The current plant operation standard is to blend 10-15% of raw water with the RO permeate, to provide some calcium and alkalinity in the blended water. These two components, together with pH adjustment and the addition of a corrosion inhibitor, make the finished water stable and non-corrosive.

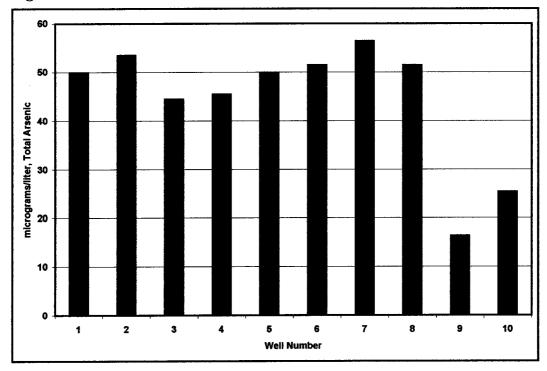


Figure 3-1. Total Concentration of Arsenic in Individual NRO Plant Wells

Increasing the blend ratio will require that the blend water be treated for arsenic removal when the NRO plant is initially modified. Without this treatment, the blend will be limited by the arsenic concentration in the blended water. This blending limit is removed by reducing the arsenic in the raw water. However, the raw water also contains the organic precursors to trihalomethanes (THM), and the

presence of these precursors may limit the blend to something less than is desirable for the purpose of achieving stability.

Figure 3.1 shows the total arsenic concentration in each of the ten feedwater wells. These data are from July of 2002, and are consistent with the similar data reported on the Task 1 Report. The highest value is well #7, at $56.5 \mu g/l$, compared to $55 \mu g/l$ for the same well in November of 2001.

3.2 Individual Test Results

3.2.1 Feedwater Treatment

The Hungerford and Terry Manganese Greensand filter was set up to operate with 2.5 mg/l of sodium hypochlorite to oxidize As(III) to As(V), and 2 mg/l of ferric chloride to adsorb the As(V). The raw water contains 0.5 to 0.7 mg/l of iron naturally, and this iron was also oxidized from the ferrous to the ferric (insoluble) state by the sodium hypochlorite. The requirement for iron oxidation is much greater than the hypochlorite required to oxidize the As(III), which explains the need for the relatively large dose of hypochlorite.

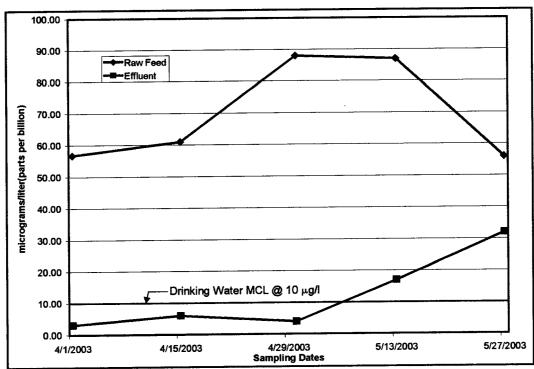


Figure 3-2 Influent and Effluent As Concentrations for the Greensand Filter

Figure 3.2 shows the total arsenic in the raw water, compared with the total arsenic in the effluent from the test column. Note that two of the feed arsenic concentrations are significantly higher than any one of the individual well

readings, again pointing out the difficulties being encountered in obtaining reliably accurate analyses for arsenic at commercial laboratories. All samples were split and sent to two laboratories, Huffman Laboratories, Inc of Golden, Colorado and Frontier Geosciences, Inc. of Seattle, Washington. This was done with all samples for all the tests. These laboratories were used because they have the capability of speciating As(III) and As(V), a capability that exists in only a very few commercial laboratories.

Based on the reported values, only the test of May 13 appears to be accurate, since the reported values were 87 μ g/l and <86 μ g/l. The Frontier analysis for April 30 reports 11 μ g/l compared with Huffman's report of 88 μ g/l.

Examination of Figure 3.2 reveals that the effluent arsenic was increasing toward the end of the test period. This again appears to be a problem with the accuracy of the analyses, since Huffman reported 17 μ g/l and 32 μ g/l, while Frontier reported 8 μ g/l and 2 μ g/l for the same sample.

Some difficulties were experienced with regulating the chemicals to the unit. This is typical of small flow pilot plants, since the chemical feed rates are very low, and the chemical metering pumps are operating at the bottom end of the stroke and speed range. (See operators log in Appendix 4).

An attempt was made to quantify the amount of sludge produced by settling and decanting the liquid, and weighing the resultant wet floc. A snapshot between May 15 and May 21st gives a total flow of approximately 13,000 gallons through the filter. After backwashing at 4.5 gpm for 15 minutes, a volume of 67.5 gallons, the settled floc weighted 9 lbs. The most optimistic estimate for the concentration of this floc is estimated to be about 1%. This translates into about 80 lbs of dry solids/1 million gallons of water treated, slightly higher than was previously estimated but still relatively low.

In general, the greensand test generated some useful data, meeting the objective of demonstrating arsenic removal with a relatively low consumption of chemicals. The operators in maintaining the operation of the chemical feed pumps experienced difficulties, but this will not be an issued in full scale.

This is a process that has been in use for many years, and several companies can provide the necessary equipment, providing a competitive environment for bidding during the construction phase. The costs presented in Chapter 4 of this report were obtained from Hungerford & Terry, who supplied the pilot plant equipment.

3.2.2 Adsorption Processes

Because the media that is used in the three adsorption processes removes both As(III) and As(V), no oxidation step converting As(III) to As(V) is required. The RO permeate containing primarily As(III) was fed directly to the three adsorption pilots.

The three processes removed arsenic very effectively. Table 3.1 shows the analytical results from Huffman and Frontier.

Table 3-1 Comparison of Arsenic in Adsorption Unit Effluent

Sample Date	USFilte	USFilter GFH Severn Test Sorb 33 W.		Severn Test Sorb 33		RT 2-3	
(All 2003)	Huffman	Frontier	Huffman	Frontier	Huffman	Frontier	
			-0.5	10.04	10.5	10.04	
April 11	<0.5	<0.03	<0.5	<0.04	<0.5	<0.04	
April 15	< 0.5	<0.2	<0.5	<0.2	<0.5	0.24	
April 30	<0.5	<0.4	<0.5	<0.4	<0.5	<0.4	
May 13	< 0.5	<0.57	-	_	<0.5	0.64	
May 27	<0.5	<0.14	<0.5	<0.14	<0.5	0.31	
Average	<0.5	<0.27	<0.5	<0.20	<0.5	<0.3	

Note: all values in µg/l (parts per billion)

It can be seen from Table 3.1 that all the results reported by Huffman are stated as "less than" values, and all are less then 0.5 μ g/l compared to the MCL of 10 μ g/l. The Frontier results are mixed, with the majority reported as "less than" values, but some reported as actual concentrations. Comparison with Huffman results reveals that all the Frontier results except the WRT sample on May 13, 2003, are lower than Huffman's. It can be assumed from these data that the effluents from the three adsorption processes are essentially free from arsenic.

RO staff was also testing with a portable arsenic analysis kit. Resolution on this kit is limited to 1 μ g/l. All results reported by staff coinciding with the Table 3.1 results are 0 μ g/l, supporting the essentially "free from arsenic" assumption.

Figure 3.3 shows the comparison of the adsorption test results with the NRO permeate arsenic concentration. The effluent arsenic concentration was kept constant at $0.5~\mu g/l$.

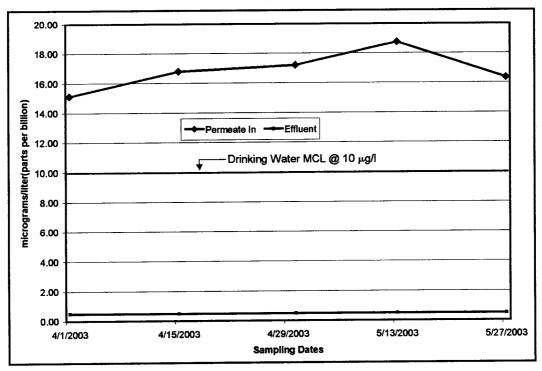
The flow rates for the three columns were different, and are shown in Figure 3.4. From these flow rates, and the test duration, a total volume treated has been calculated:

USFilter

41,806 gallons

Severn Trent WRT 3,506 gallons 7,693 gallons

Figure 3-3 Influent and Effluent As Concentrations for the Three Adsorption Processes



The three suppliers provided the loading rates for the feeds. The rates were:

USFilter 5.62 gpm/ ft^2 Severn Trent 4.94 gpm/ ft^2 WRT – initial 6.21 gpm/ ft^2 - final 11.00 gpm/ ft^2

The loading rates determine the bed area that is required for full-scale operation. Adsorption of the arsenic is time-dependent, so increasing the loading rate will also increase the bed depth required, and the hydraulic pressure losses. During plant design, each supplier would be required to develop the optimum configuration for his process, including the total volume of media required.

The two down-flow processes, USFilter and Severn Trent, use a media that has a higher adsorption capacity for arsenic than the up flow WRT process. However, the WRT media is less expensive than the other two types, with the net result being an approximately equal media replacement cost. In the design specifications for this type of system, the requirement for guaranteed operating cost for media would be included as a long-term contractual item with the supplier.

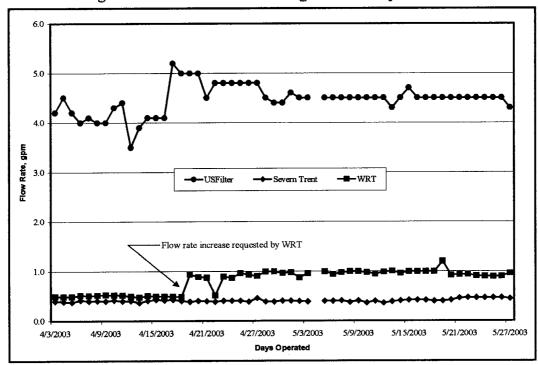


Figure 3.4 Flow Rates through the Adsorption Units.

In the NRO plant operation, the product water is delivered to the ground storage tank without additional pumping. The energy required for the permeate to overcome the static backpressure imposed by the tank's standpipe is provided by the RO feed pumps. Inserting a process between the RO units and the storage tank will increase the permeate backpressure on the RO units. This extra pressure requirement will be delivered by the RO feed pumps. It is therefore important economically to minimize the added RO pressure requirement by optimizing the relationship between loading rates and bed depths for the three adsorption processes. Design decisions such as this will be made during the preliminary design phase for the full-scale plant.

The pilot testing of the three adsorption processes could not, unfortunately, provide an indication of the longevity of the media prior to exhaustion. All three of the suppliers believe that a period of eighteen months to two years is reasonable. Given the purity of the permeate and the absence of competing ions, the media life could be longer than two years, but according to the manufacturers there is no way of predicting this aspect of the process. Given the little that is known, a life of two years is assumed for costing purposes in Chapter 4.

3.2.3 Membrane Option

As discussed in Chapter 2, the membrane option requires that As(III) be oxidized to As(V) for rejection by the membrane. However, because the well water has already been demineralized by the RO membranes at the NRO plant, a membrane with high As(V) rejection capability, but lesser rejection of other ions, was selected. The membrane used was a Dow FilmTec NF-90 nanofiltration (NF) membrane. NF membranes with similar characteristics are also available from other manufacturers, permitting price competition among suppliers.

Calculations made during the Task 1 work had confirmed that a dose of 0.1 mg/l of chlorine would oxidize $20 \mu\text{g/l}$ of As(III) to As(V), with some excess. From this was derived the dose of 12% sodium hypochlorite required, and therefore the dose of sodium bisulphite needed to quench the excess chlorine remaining. The oxidation reaction is very rapid, and the bisulphite reaction is also very fast. These two reactions take place within 10 feet of each other in pilot scale, which represents a time of about 3 seconds. This is an important consideration for full-scale design, since there will be a relatively short piping run between the RO permeate outlet and the inlet to the boost pump that is needed to drive the NF addition. At this time, it is planned to mount the NF second pass on top of the existing RO units, and the two planned expansion units.

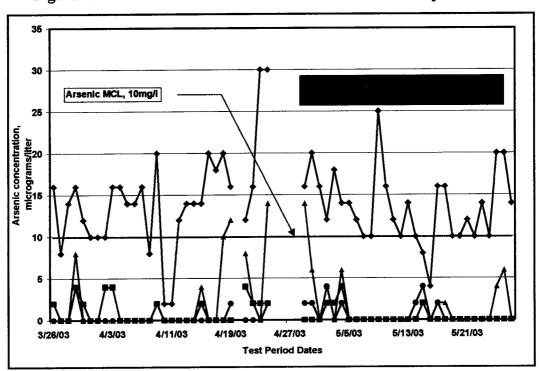


Figure 3.5 Arsenic Concentrations for various NF Sample Points

Figure 3.5 shows the arsenic concentrations in the NF feedwater (RO plant permeate), first and second stage and combined permeates, and NF concentrate. The arsenic removal efficiency is very good, almost as consistent as the adsorption processes. However, the NF performance will remain reasonably consistent for a time (assumed to be three years) and then may start to pass As(V) while the adsorption processes will eventually start to "leak" arsenic as their adsorption capability is approached. As discussed earlier, this is expected to be about two years.

Figure 3.6 shows the feedwater and permeate total dissolved solids (TDS). The permeate quality is very important. The permeate will be blended with wellwater to raise the hardness and alkalinity, and the lower the TDS, the higher the blend ratio, resulting in the possibility of a smaller NF system and associated cost savings. The concentrate will be recycled to the RO feedwater. Since the concentrate TDS averaged about 1600 mg/l, compared to the wellwater TDS of about 4300 mg/l, recycling the NF concentrate will reduce the RO feedwater TDS to about 3950 mg/l. This will result in a slightly lower operating pressure, will conserve valuable well water, and allow for the disposal of the arsenic contaminant in the existing concentrate stream. It is estimated that the arsenic concentration in the RO concentrate will increase from about 160µg/l to about 190µg/l

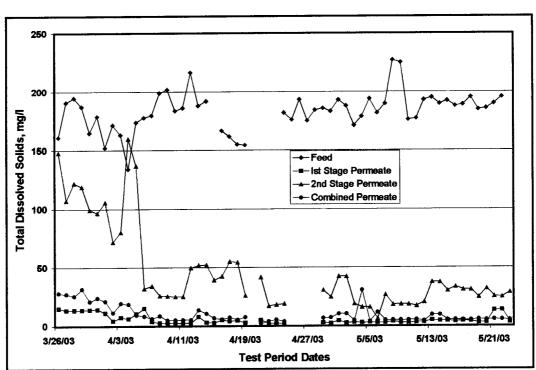


Figure 3.6 NF Feed and Permeate Quality, Total Dissolved Solids.

The pilot NF plant was set up to operate at 90% recovery, at a flux of approximately 20 gfd. The high recovery and flux are possible because the feedwater is permeate, without fouling or scaling potential. In full scale it may be possible to operate at slightly higher recovery (92.5%) and flux (22 gfd). The options for the design of the nanofilter system will be examined during preliminary design, with 90%/20 gfd as the baseline.

The NF feed pressure generally varied between 75 and 100 psig throughout the test. Given the hydraulic differences between a 4" diameter membrane pilot system and an 8" diameter full-scale system, the NF feed pressure will be toward the upper end of this range, say 90-100 psig. This pressure will be provided by a booster pump that will take the RO permeate from each train and deliver it as feedwater to the NF unit mounted above.

Because of the service the NF membranes are performing, there is no reason to expect that membrane life will be any less than the RO plant, where 10 years has been experienced, and is expected for the current membranes. One aspect of the membrane separation process that was not examined was whether or not arsenic was being adsorbed at the membrane surface, and not completely rejected by the membranes. If so, at some point in time the membranes may start to "shed" arsenic into the permeate stream, increasing the concentration and requiring replacement of some, if not all, of the NF membranes.

CHAPTER 4

PLANT MODIFICATIONS

4.1 Blend Water Treatment

The blend water bypassing the RO system in the current NRO facility is located in a trench at the west end of the process room. It is connected to the well water piping after the well water enters the building, but before the addition of acid and scale inhibitor in the pretreatment step. The blend piping is connected to the existing permeate header, and blend water flow is controlled by a modulating valve. The process set point for the valve positioner is the conductivity of the blended water measured as it exits the building to go to storage.

To incorporate an arsenic removal system for the blend water, a treatment facility, consisting of the treatment vessels, piping and valves, and chemical storage and feed equipment would need to be constructed outside the existing building. In addition to the treatment process, a system for backwashing the filters will be required. This system will consist of backwash pumps, air scour blower, backwash holding tank, and sludge handling equipment. Vehicle access must also be available, since trucks will be required to deliver chemicals and load and haul off the iron sludge.

This scope will only be required if NF is implemented for permeate treatment, to maximize the blend ratio of well water to permeate without approaching the arsenic MCL in the finished water.

As designed the build-out capacity of the NRO plant is 8.0 MGD, a portion of which is blended wellwater. The capacity of the blend treatment system really depends on which permeate treatment process is selected. Because the NF option significantly reduces the TDS of the permeate, a greater percentage of the finished water can be bypass wellwater. Preliminary calculations, based on the current wellwater TDS of approximately 4,400 mg/l, yield the following blend treatment capacity would be required, maintaining a 450 mg/l TDS in the blended product.

Adsorption Process Volume of permeate is unchanged, with a TDS of approximately 200 mg/l. When the currently planned RO plant modifications are complete, this TDS will be reduced to about 160 mg/l.

Water produced by RO at buildout @ 160 mg/l = 7.44 MGD
Water bypassed = 0.56 MGD

Assuming 60 μ g/l of arsenic in the wellwater, and 2 μ g/l in the treated permeate, the combined arsenic in the product water will be 6 μ g/l. This is below the target MCL of 10 μ g/l.

NF Process – Since part of the RO plant permeate capacity is lost in the NF process as NF concentrate, implementation of the NF option will result in a permeate output of only 6.8 MGD. This will mean that 1.2 MGD of wellwater must be blended to maintain the rated plant capacity, or 15%. Assuming 10 μ g/l of arsenic in the treated blend and 4 μ g/l in the NF permeate, the combined arsenic in the product water will be 4.9 μ g/l. However, at this blend ratio, the blended TDS will exceed the goal of 450 mg/l. To maintain the finished TDS goal, the maximum blend will be about 9.2%, and the combined plant output will be limited to about 7.5 MGD, assuming the current RO operating process conditions.

From the foregoing discussion, it can be concluded that using the adsorption technology will not require blend treatment initially, but it may be required in the future if the arsenic MCL is lowered again. It is thought that the NF process will need the blend treatment system initially, since the arsenic if the permeate shows more variability. As an alternative to treating the blend, a new post treatment system could be installed designed to add calcium hardness to the finished water, and the blend could be discontinued.

4.2 Permeate Treatment

4.2.1 Adsorption Technology

Regardless of which adsorption technology may be implemented, a fairly significant construction project must be undertaken outside the existing NRO process building.

Preliminary proposals from each of the three vendors whose equipment was piloted have been received. Each has slightly different geometry, but basically the equipment consists of large vessels filled with the adsorption media and support material; piping valves and controls; and a building to house the equipment. These preliminary proposals were based on treating 5.0 MGD of permeate with provision for expanding the system to the build-out capacity of 8.0 MGD.

Since the arsenic treatment equipment will be housed in a separate building, certain modifications to the existing RO system piping will be required.

• The existing blend piping will be relocated so that blending will take place downstream of the arsenic treatment process. This relocation will be planned for the possible addition of the blend treatment system in the future.

- The existing product piping from the existing building to the storage tank will have to be replaced with PVC or HDPE material because of the extremely corrosive nature of the permeate. The existing piping is ductile iron.
- The new permeate piping will be directed into the new treatment building with a valved bypass directly to the tank. This is to take advantage of the existing blending connection with Skyco water during the off peak months. Reducing the load on the adsorption media during these months will extend the life of the media, and thus reduce the long term cost of treatment.
- The existing post-treatment chemicals, caustic soda, chlorine, fluoride and corrosion inhibitor, are injected into the product water immediately before the product water piping exits the existing process building. This application point must be relocated to the new piping downstream of the arsenic treatment and the new wellwater blending connection.

The footprint required for the adsorption system rated at 8.0 MGD is approximately 32 ft. wide x 48 ft long. Additional space must be provided for pumps, electrical & control room, and working space for loading and unloading media, and media storage. No staff facilities will be required, and no chemical handling or dispensing facilities are required in this building. An estimate of the overall building footprint is 40 ft wide x 70 ft long, or 2800 ft². The clear height in this building will range from approximately 16 ft for the USFilter System to 25 ft for the WRT system.

To fit this building on the existing NRO plant site will require that the space currently available between the process building and the ground storage tank will be fully utilized.

This will place the west building wall very close to the ground storage tank, similar to the situation with the anion exchange building addition at Skyco. Special construction techniques will be required to install foundations without breaching the integrity of the ground storage tank foundation.

To make the necessary piping modifications, the NRO plant must be shut down for several weeks. This should be scheduled for the off peak winter months, when demand is at its lowest point for the year, and the northern Outer Banks can be served from Skyco. This shutdown should take place in the winter of 2004-2005.

At the present, wellwater enters the NRO building, is treated with chemicals for scale control and filtered, and high pressure pumps deliver the water to the inlet to the membranes at about 250 psig. Some untreated wellwater bypasses the RO and is blended with the RO permeate, post-treated, and delivered to ground storage.

Adding the nanofiltration treatment will require the addition of additional membrane assemblies to each RO train, piping modifications to redirect the RO permeate to the NF systems, the addition of a boost pump to increase the

permeate pressure for feeding the NF system, and additional piping to collect the concentrate from each NF system and recycle it to the incoming wellwater. Two chemical systems will also be needed, sodium hypochlorite to oxidize the As(III) to As(V) in the RO permeate, and sodium bisulphite to quench the excess chlorine.

The NF assemblies will contain sixteen pressure vessels for each RO train. The array will be 10:6, and each vessel will contain seven elements. The recovery will be controlled by a modulating concentrate valve, and permeate flow by pump speed. The booster pump will be sized to deliver up to 695 gpm at a pressure of 100 psig. The pump motor will be 50 to 60 horsepower, depending on pump efficiency. The NF controls will be interlocked with the parent RO train, so that the combined operation will be seamless. The chemical feed systems will share common day tanks, but each combined train will operate independently, with two additional chemical feed pumps per train.

The existing post-treatment systems will be retained, but the wellwater blend, treated for arsenic reduction, will be introduced downstream of the post-treatment area.

CHAPTER 5

FULL SCALE COSTS

5.1 Basis of Costs

The cost opinions presented in this chapter are based on a combination of vendor quotes, current industry pricing, and commonly used unit prices for civil works.

Operating costs have been calculated using the pilot test data, and chemical costs currently being charged the Dare County Water System. Two chemicals, ferric chloride and sodium bisulphite, were priced from regional chemical suppliers.

Based on the American Association of Cost Engineers guidelines, the accuracy of the cost opinions presented here for the level of detail available at this stage in the project is in the range of -10% to +30%. Process and civil works construction estimates are adjusted on the following basis:

•	Engineering, Administrative and Legal	15%
•	Interest during construction (12 month schedule)	5%
•	Contingency	15%
•	Contractors O/H and Profit	25%

The present worth factor (PWF) for O&M costs is based on a 20 year life, at a discount rate of 6%. The PWF is 11.47.

All estimates are based on a plant capacity of 5.0 MGD, with adsorption process building costs based on 8.0 MGD.

The following flows are assumed for a 5.0 MGD plant production:

Wellwater feed to RO	6.22 MGD
Wellwater blend for As treatment	0.46 MGD
Wellwater blend untreated	0.35 MGD
Feed to NF per train	1.0 MGD
NF concentrate recycle	0.5 MGD
	Wellwater feed to RO Wellwater blend for As treatment Wellwater blend untreated Feed to NF per train NF concentrate recycle

5.2 Capital Cost Opinions

The capital cost opinions for the two treatment process options are tabulated below.

A. Nanofiltration Option

Nanofiltration membrane assemblies including vessels, membranes,	
piping, valves, pumps, electrical and controls, and chemical systems for	
oxidation and quenching.	\$1,152,000
Mn greensand system for treating blend water (based on build-out	
capacity)	\$ 400,000
Construction Cost	\$1,552,000
Contingency @ 15%	\$ 232,800
Contractors O/H & Profit @ 25%	\$ 446,200
Total Construction Cost	\$2,231,000
6 months Interest during construction @ 5%	\$ 55,800
Engineering, Administration and Legal @ 15%	\$ 334,650
Total Capital Cost	\$2,621,450

B. Adsorption Option

Adsorption process addition, including building, yard piping modifications, relocation of post-treatment systems, blend water	2001,20
turnout, process equipment and first media charge	\$1,950,000
Contingency @ 15%	\$ 292,500
Contractors O/H & Profit @ 25%	\$ 560,600
Total Construction Cost	\$2,803,100
6 months Interest during construction @ 5%	\$ 70,100
Engineering, Administration and Legal @ 15%	\$ 420,500
Total Capital Cost	\$3,293,700

5.3 Operating and Maintenance Cost Opinions

A. Nanofiltration Option

All costs shown as costs per year, based on a total annual plant production of 900 MG

6. Sludge disposal (assumed non-hazardous)	\$5,000
5. Sodium hypochlorite for Mn greensand	\$42,000
4. Ferric chloride	\$2,000
3. NF feed pump power	\$51,300
2. NF Quench, sodium bisulphite	\$16,700
1. NF Oxidant, sodium hypochlorite	\$ 8,400

B. Adsorption Option

The only two known operating costs are the media removal and replacement cost, and the additional RO feed pump power needed to push the water through the adsorption columns. This backpressure should not exceed 10 psig. No chemical feeds are required.

Media maintenance cost(based on vendor quotes)		\$ 108,000	
Additional power		\$ 1,200	
Total annual	cost	\$ 109,200	

5.4 Total Cost Summary

Cost Item	NF Option	Adsorption
Capital Cost	\$2,621,450	\$3,293,700
Discounted 20 year O&M	\$2,941,000	\$1,238,800
Total present worth	\$5,562,450	\$4,532,500

The total present worth of the NF option is reduced by assuming a longer membrane life. If the life is increased to ten years, the current RO experience, then the total present worth cost for the NF option becomes \$4,510,500, very comparable to the adsorption option.

CHAPTER 6

IMPLEMENTATION

6.1 Schedule

The modifications to the NRO plant <u>must</u> be fully operational prior to January 1st, 2006, for the County to be sure of meeting the compliance deadline. This means that about 24 months is available for the design, construction and start-up of the arsenic treatment modifications.

In order to meet this schedule, the following milestones must be established and achieved.

January 5, 2004	Start preliminary design and permitting
February 27, 2004	Complete preliminary design and submit permit application.
May 3, 2004	Complete plans and specifications and advertise for bids.
May 29, 2004	Receive bids from Contractors.
June 7, 2004	Recommend award at Commission meeting.
June 21, 2004	Complete contractor paperwork.
June 28, 2004	Issue notice to proceed.
September 2005	Construction substantially complete.
November 2005	Construction complete – modifications in operation.

This schedule presupposes that the conventional design-bid-build approach be taken. However, the County may consider other procurement strategies.

6.2 Procurement Options

It may be possible to shorten the period between initiating design and completing the project by using a procurement strategy other than the conventional designbid-build approach.

- Pre-bid process equipment and assign contract to General Contractor who
 is awarded the contract. This can shorten the design period, particularly
 for the adsorption processes, since the new building can be designed
 specifically for the process selected. Since the geometries of each of the
 three are different, a generic building design to accommodate all three
 would have to be developed for the conventional approach.
- Design-Build. This is currently a very popular approach to public works construction. The supposed benefits to the Owner are shortened schedule and less cost. In fact, unless the design documents are prepared in a high

level of detail, very often the finished product is not the quality expected. During the construction period, when the Owner questions equipment or materials being supplied, the Contractor can be obstinate about the Owner's request, either delaying the project, raising the cost of both. Generally speaking, the advantages of design-build accrue with large projects requiring a long engineering design period, and detailed coordination between designer and Contractor during construction.

Construction Manager at Risk. This approach was used successfully by the
County for the implementation of the new Courthouse. It is a good
approach for large projects, provided that the procedures followed permit
the Owner and Contractor the opportunity to fully define the scope prior to
the actual pricing of the project. By doing the project in phases, the Owner
can be satisfied that the quality he seeks is being provided, and the
Contractor has the opportunity to make a reasonable profit.

However, the front end procedures are cumbersome for a small, process oriented project. By the time the County has asked for pre-qualification, received proposals from the pre-qualified firms, the design and pricing have been established, possibly more time will have elapsed than if the conventional approach were used.

Treatment Purchase Agreement. One of the adsorption process vendors
has proposed a "take or pay" contract for providing arsenic treated water
to the County on a unit price basis. The County would still be responsible
for construction of the building and infrastructure, but the process
equipment and media would be purchased and installed by the process
vendor, and maintained by him, with media removal and replacement, etc.
The County would pay on a unit price basis, with a minimum production
agreed to contractually.

This is a reasonable approach if competitive bids can be taken, and a realistic payment schedule based on the annual monthly demands for water established. It will be a more expensive way of contracting than for the County build and operate, but may be attractive from the point of view of shifting liability to the Contractor. It would appear that the legal questions and negotiations would take some time to answer and complete, and in the long run the County would be paying more for the arsenic treatment than could be justified.

CHAPTER 7

SUMMARY AND RECOMMENDATIONS

7.1 Summary

- It is clear from the results of the pilot testing that the objectives of the test program were met. All of the processes identified in the Task 1 report performed as anticipated, reducing arsenic in the feed water (one process) and permeate (four processes), to predicted concentrations on a consistent basis.
- The ongoing difficulty with repeatable accurate arsenic analysis also was experienced during the pilot test program. Because of the possibility of significant variations by different labs using the same sample, the arsenic plant design should also allow for a comfortable cushion between the arsenic level predicted and the MCL of 10µg/l.
- process equipment costs have been reduced by the vendors. The additional treatment cost attributable to arsenic removal is estimated to be \$0.30- 1. \$0.35/kgallon produced, based on 900 MG/yr of production.

 Recommendations

 Based on the first

7.2

- Based on the time schedule available, it is recommended that a conventional design-bid-build approach be taken. This will provide the County with maximum control over the project.
- Because of the criticality of the compliance deadline, it is recommended that early completion incentives and punitive liquidated damages be included in the contract language.
- Both adsorption and membrane options were efficient at removing the arsenic from the permeate. However, because of the requirement to revise the County's NPDES permit to discharge RO concentrate to the Atlantic Ocean, and the uncertainty of the time required by the State to complete this permit modification, it is recommended that the adsorption process be selected for implementation.
- It is recommended in the interest of time, that proposals be taken from the three adsorption process vendors, and that their contract be assigned to the General Contractor.

APPENDIX A
PILOT TEST PROTOCOL

Dare County Water System North RO Plant Kill Devil Hills, North Carolina

1. General Notes

- a. The permeate feeds from all three trains should be open at all times when the trains are in operation. Close the valve on the appropriate train if cleaning.
- b. The sampling program log should note which wells are in operation at all times, with dates and times on and off.
- c. Special care must be taken with the NF pilot, since this water is being pre-chlorinated and dechlorinated. Frequent chlorine residual measurements must be made, so that the membranes are not damaged by chlorine.
- d. Try to take As analysis samples at the same time every day that sampling is done.

2. Feedwater System

This system is intended to convert the As(III) in the raw water to As(V). The effluent from this Hungerford and Terry system will be used in the single element test unit primarily to evaluate the fouling potential of the feedwater after oxidation in the Mn greensand filter. Sampling for this system will be different than for the balance of the units. Test parameters are as follows:

Feedwater to unit: As(V) and As(III)

Effluent from unit: As(V) and As(III). As(III) should be very low, or non-detectable. Also turbidity and SDI should be measured. We will operate this unit without the membrane unit following until suitable water quality is achieved on a repeatable basis.

Some of the arsenic will be adsorbed onto the ferric hydroxide, which will be formed from the iron in the feedwater.

Feed flow rate and inlet and outlet pressure should also be recorded routinely.

3. Other Media systems

The other media systems, USFilter, Severn Trent, and WRT, are all supposed to remove the As(III) from the RO permeate. There is no regeneration involved, since the media is used and then disposed of and replaced with a fresh charge. Therefore the important data to be collected is the rate of decrease of As(III) removal by the media. We have been informed that the media life with permeate as feedwater should be about 2 years. Since we are not running this for 2 years (except possibly the USF unit that is being purchased), it is critical for future decision-making that accurate records of the inlet and outlet arsenic values are kept.

The volume of water passed through each system must be recorded. Since these are pilot units, and small scale, a small error in data will become a big error in full scale.

Each manufacturer will provide individual protocols.

The feedwater sampling can be taken from the common feed header, with individual system samples for each system. The samples can be analyzed for total As only, since we know that it will be As(III), almost 100%. If the raw water feed to the RO is constant, check sampling should be done with the in house kit in between send away sampling. The actual frequency of sampling may change during the test program, as we learn more about these systems. If the raw water source is changed, allow a period of time to elapse (Mr. Oreskovich has, I believe calculated in the past how long it takes water to pass through the RO), a complete set of send away samples should be taken. We will lose accuracy if we calculate the As(III) mass balance with incorrect feedwater data.

4. NF unit

The NF unit represents a potential membrane solution to the As(III) problem. In summary, RO permeate will be treated with NaOCl to oxidize As(III) to As(V). This reaction is virtually instantaneous. Preliminary calculations indicate that 0.1 mg/; of Cl will be needed to oxidize the As(III) to As(V). The residual chlorine must then be "killed" with sodium metabisulphite to prevent damage to the membranes. Consequently, some time will be spent running the pretreatment systems without the NF, to finalize the dosing rates needed for the process.

The feedwater rate to the NF will be 25gpmn, or 36,000 gpd. Therefore the NaOCl dose will be about 0.0013gph. The dose of a 10% sodium metabisulphite solution (made up with arsenic free water) will be about 5 times as much, or about 0.0065gph.

The NF Unit will be setup to run at 90% recovery. Normal RO plant operating data will be accumulated in addition to Arsenic data for feed, concentrate, and permeate. This will be total arsenic since it will be As(V). However, initially some As(III) analysis will be required to verify the efficiency of the oxidation step.

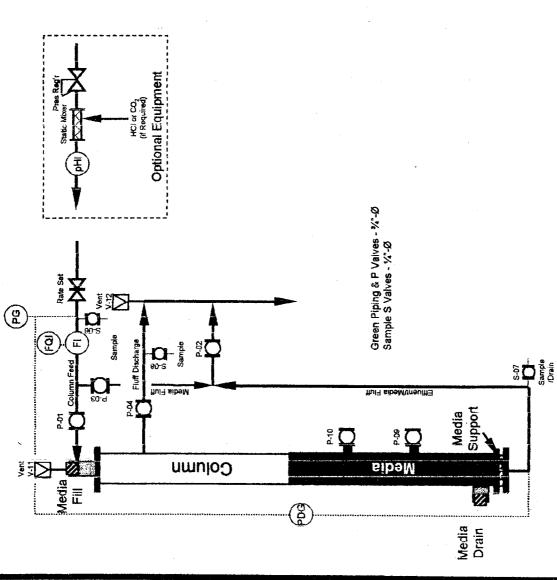
Chlorine is applied as 12% NaOCl solution.

Feed to NF unit Cl required	25 gpm 0.1 mg/l	36,000 gpd
Cl Needed (100%) Cl Needed (100%)	0.1 mg/l 0.0300 #/day	0.0008 lbs/kgal
12% NaOCl required, 0.99#	available Cl/gallon	0.0303 #/day
Density of 12% NaOCl Gallons/day of NaOCl Gallons/hour of NaOCl	9.74 #/gal	0.0303 0.001263

MADE BY RKS HUNGERFORD & TERRY Inc. DATE 12/19/91 SCALE NONE CLAYTON, N.J. CHECKED. TITLE FERROSAND "CR" PILOT PLANT APPROVED. INLET PRESSURE GAUGE EQUIPMENT REQUIREMENTS OUTLET PRESSURE 1.) 4' x 4' FLOOR SPACE, 6' HEIGHT GAUGE 2.) DRAIN FOR 5-6 GPM 3..) WATER TO BE TREATED AT 20-70 PSI AND AVAILABLE AT CARDEN HOSE BIBCOCK AT 1-5 GPM 4.) 110V. 10 AMP ELECTRICAL OUTLET INLET -WASH 5.) EXTENSION CORD 6.) SHORT LENGTHS OF %" OR %" GARDEN HOSE COCK INLET BACKWASH INLET Oxidant Injection Rate of Flew Indicator Optional Chemical Injection Point Efficient Cock Raw Water Sample Cock Oxidant Tank lant Pump **RD-7** SK DATE OX'D REVISION

Reiss Environmental Nanofiltration Pilot Plant

SORB 33TM As Removal Pilot Unit



Descriptions

Diaphragm Valve to Throttle Flow

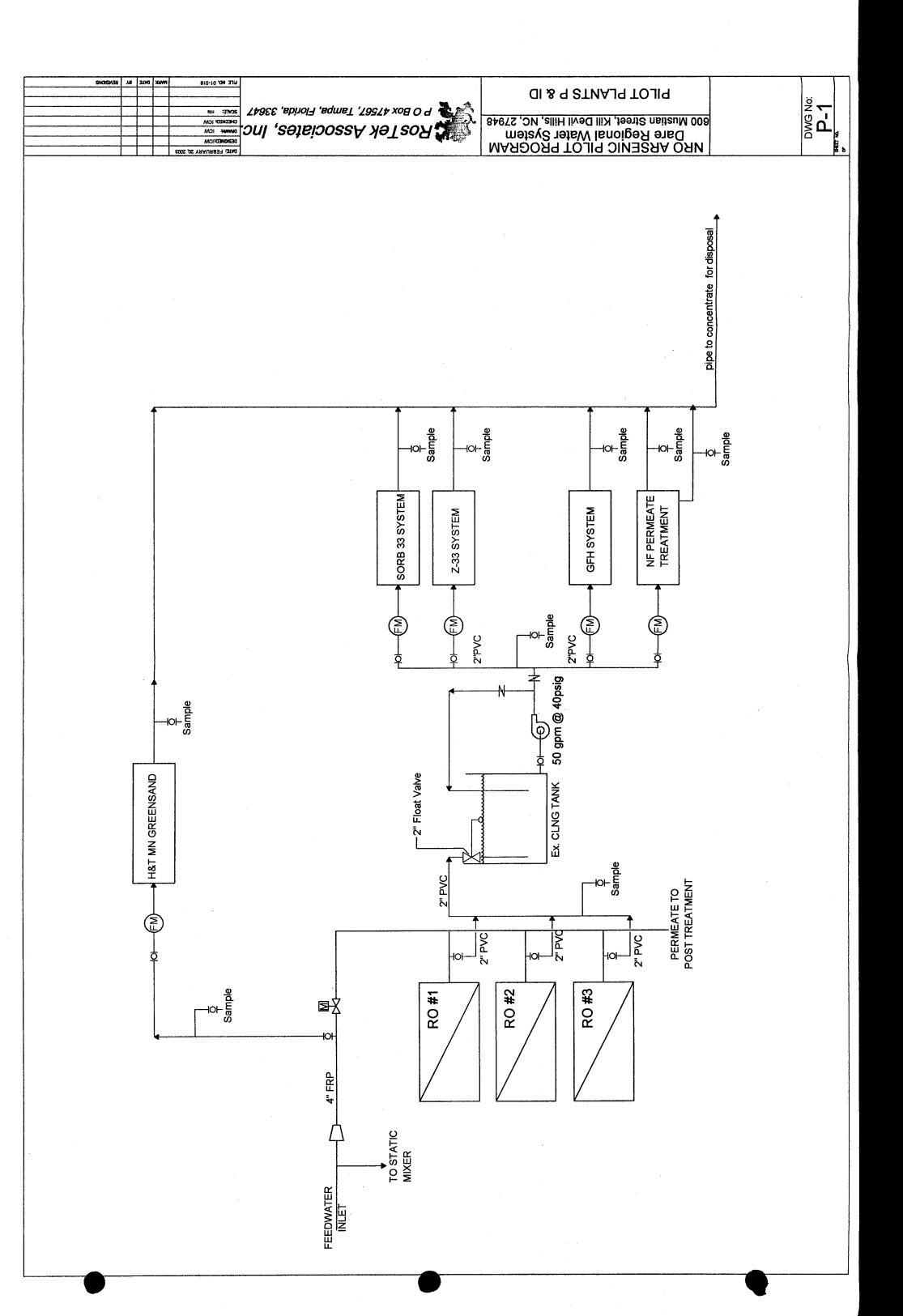
X st R

- Flow Totalizer (Ē
- Pressure Gauge (0-60 PSIG) (P)
- Pressure Differential Gauge (0-30 PSI) (P)
- pH Probe **(**
- Flowmeter (E)

P&I Flow Diagram Figure A 23-Aug-02



Filtration Products



APPENDIX B
EQUIPMENT PHOTOGRAPHS



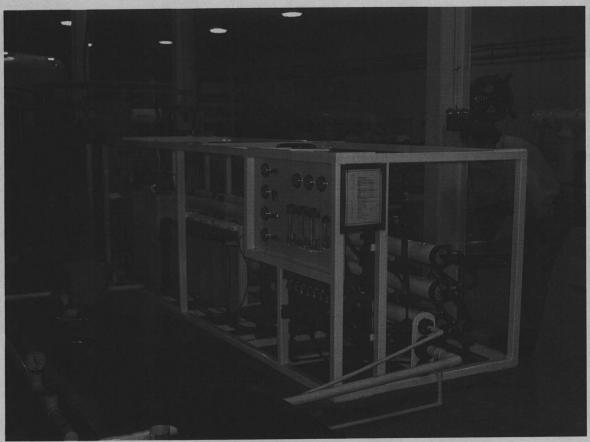
Water Remediation Technology



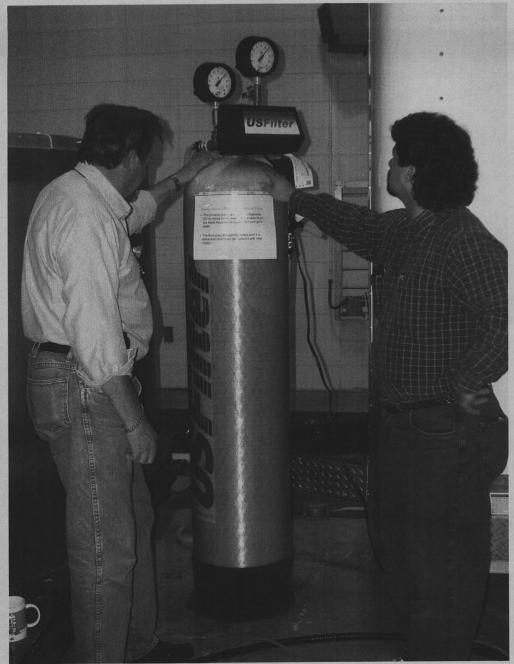
Severn Trent Services



Hungerford & Terry



Reiss Environmental



US Filter

Final Report

APPENDIX C ANALYTICAL RESULTS

Total Arsenic Test results on NRO wells

July 23 2002

Results	25. 44. 45. 50. 50. 50. 50. 50. 50. 50. 50. 50. 5
tb Split Sample Results	54 49 46 51 53 56 77 77
Huffman Lab Spli	64 44 44 50 50 51 51 55
HACH test kit	25ppm 25ppm 25ppm 25ppm 25ppm 25ppm 10+ppm 0-2ppm
Catawba test kit	40ppm 30ppm 30ppm 40ppm 40ppm 40ppm 20ppm 30ppm
	WELL# # 2 2 2 2 4 4 4 4 4 4 4 4 4 4 4 4 4 4

North Reverse Osmosis Plant Pilot Unit Arsenic Results 4/1/2003

		Huffman			Frontier		In House			
	As III ppb	AsV ppb	Total ppb	As III ppb	As V ppb	Total ppb	Total ppb	Min.	Мах.	Average
Permeate Feed to Units	တ	ល	41	11.1	5.14	16.24	10	ĸ	16.24	10.07
WPT Vessel 2	•	_	8	2.12	0.11	2.23	0	0	2.23	1.21
WINT Vessel 4	· C	0	, rv	0.54	0.05	0.59	0	0	0.59	0.20
WRT Effluent	0	0	, rù	۸. 9.	0.03	. 04	o ·	0	0.03	0.01
US Filter Effluent	0	0	, N	٥.٥	<.02	8.	0	0	0	0.00
SevernTrent Effluent	0	0	, ï	۸.٥	9.0	, 40.	0	0	0.03	0.01
Hinderford& Terry Raw Feed	8	83	56	32.4	25.1	57.5	20	8	57.5	35.29
Hungerford&Terry Effluent	, R	9	မ	×.01	0.86	0.86		0.86	ဖ	3.14
Reiss First Stage Perm	C	0	, iù	۸.0	0.03	9.0	0	0	970	0.01
Raise Second Stade Perm	0	O	۸ ئ	0.04	0.13	0.17	0	٥	0.17	90.0
Doise Combined Dorm	C	·C	v C	×.01	×.02	8	0	0	0	0.00
Daire Interestade Conc	000	. E	ł (, 0.0	57.2	57.2	4	8	57.2	44.07
Reiss Conc	ა გ	113	149	۸,0	110	110	8	8	6	29.67

Pilot Unit Test Results

15-Apr-03

North Reverse Osmosis Plant Pilot Unit Arsenic Results 4/15/2003

		Huffman			Frontier		In House			
	As III ppb	AsV ppb	Total bpb	As III ppb	As V ppb	Total ppb	T otal ppb	Min.	Max.	Average
Permeate Feed to Units	60	φ	4	8.38	11.2	19.58	16	ဖ	19.58	11.88
WRT Vessel 2	2	~	7	1.77	0.493	2.263	0	0	2.263	1.36
WRT Vessel 4	0	0	<.5	0.51	0.235	0.745	0	0	0.745	0.25
WRT Effluent	0	0	<.5 5.5	×.001	0.235	0.235	0	0	0.235	0.09
US Filter Effluent	0	0	<.5	<.001	<.206	<.206	0	0	0	0.00
SevernTrent Effluent	0		, 5.	0.015	<.206	<.221	0	0	0.015	0.00
Hungerford&Terry Raw Feed	_	8	6	×.001	6.73	6.73	20	* -	61	25.91
Hungerford&Terry Effluent	s.^		ω	×.001	6 .	1 .8	10	1.8	10	5.92
Reiss First Stade Perm	4	0		2.75	1.73	4.48	2	0	4.48	2.71
Reiss Second Stade Perm	12	, ,	12	0.816	14.3	15.116	4	0.816	15.116	9.71
Reiss Combined Perm	4	, ×, 5		5.8	0.349	6.149	0	0	6.149	3.38
Reiss Interstade Conc	18	37		10.3	37.3	47.3	4	10.3	5	34.99
Reiss Conc	116	86	155	11.6	174	185.6	09	11.6	185.6	105.89

North Reverse Osmosis Plant Pilot Unit Arsenic Results 4/30/2003

		Huffman	- - 1		Frontier	1	In House			
	As III ppb	Asv ppb	i otal ppb	As III ppb	AS V ppb	ppp	ppd	Min.	Max.	Average
Permeate Feed to Units	Ŋ	=	16	4.89	13.5	18.39	41	4.89	18.39	11.83
WRT Vessel 2	-	4	2	1.86	50.1	2.91	0	0	2.91	1.40
WRT Vessel 4	τ-	, 5	_	0.747	0.571	1.318	0	0	1.318	0.77
WRT Effluent	0	0	, N	×.003	×.408	<.411	Ο.	0	0	0.00
US Filter Effluent	0	0	Λ Ñ	> 003	×.408	< 411	0	0	0	000
SevernTrent Effluent	0	0	č.	×.003	×.408	<.411	0	0	0	000
Hunderford&Terry Raw Feed	0.5	88	88	<,015	11	11.015	8	0.5	88	38.00
Hungerford&Terry Effluent	4	A TČ	4	,003 ,003	×. 408	<.411	2	8	4	3.33
Reiss First Stage Perm	0	0	, N	°,030	5.03	5.03	0	0	5.03	2.01
Reiss Second Stage Perm	0	0	, Ω	0.457	6.89	7:37	ဖ	0	7.37	3.45
Reiss Combined Perm	0	0	: ^ rv	960.0	0.422	0.518	2	0	73	0.51
Reiss Interstade Conc				0.681	57.6	58.281	8	0.681	8	44.14
Reiss Conc	, 25	119	1	<.180	114	114	8	1 23	1	30 .33

North Reverse Osmosis Plant Pilot Unit Arsenic Results 5/13/2003

	_	Huffman		_	-rontier		In House			
	As III ppb	AsV ppb	Total ppb	As III ppb	As V ppb	Total ppb	Total ppb	Min.	Max.	Average
Permeate Feed to Units	2	7	13	0.792	23.7	24.49	12	0.792	24.49	12.43
WRT Vessel 6	0 70 70 10	0 3 5	\$0.5 3.5 4.0	0.075	<0.571	0.645	00	00	0.645	0.24
WK! Vessel 8	0,00			S.	- - -) } }	•	0	0	<u>.</u>
US Filter Effluent	<0.5	<0.5	<0.5	<0.003	<0.571	<0.574	0	0	0	00.00
SevernTrent Effluent					,		0	0	0	00:00
Hunderford&Terry Raw Feed	<0.5	87	87	<0.450	<85.6	<86.05	93	8	87	68.00
Hungerford&Terry Effluent	-	9	17	<0.030	7.88	7.91	50	~	20	11.63
Reiss First Stage Perm	<0.5		<0.5	<0.030	10.7	10,73	0	0	10.73	7.14
Reiss Second Stade Perm	<0.5	<0,5	<0.5	0.082	8.98	9.062	0	0	9.062	4.53
Reiss Combined Perm	<0.5		<0.5	<0.060	83.3	83.3	0	0	83.3	55.53
Reiss Interstage Conc	_		42	<0.030	34.9	34.9	40	-	42	32.30
Reiss Conc	4		101	<0.450	116	116.45	100	4	116.45	89.08

Pilot Unit Test Results

North Reverse Osmosis Plant Pilot Unit Arsenic Results 5/27/2003

	_	luffman			rontier		In House			
	As III ppb	AsV ppb	Total ppb		As V ppb	Total ppb	Total ppb	Min.	Мах.	Average
Permeate Feed to Units	~	15	16	1.03	15.7	16.73	16	←	16.73	11.64
WRT Vessel 6 WRT Vessel 8	0.50.5	0 0 0 5	0 < 0.55 < 0.5	0.076 0.179	0.211	0.287	00	000	0.287 0.314 0	0.14
US Filter Effluent	<0.5	<0.5	<0.5	>0.006	<0.135	<0.141	0	0	0	0.00
SevernTrent Effluent	<0.5	<0,5	<0.5	<0.006	<0.135	<0.141	0	0	0	0.00
Hungerford&Terry Raw Feed Hungerford&Terry Effluent	13	31	32	14.1 0.634	10.2	24.3 1.804	0 0	10.2		25.80 9.66
Raice First Stade Perm	<0.5	-	-	<0.030	0.261	0.291	0	0	-	0.51
Reise Second Stade Perm	-	. 0	· m	2.07	1.53	3.6	0	0		1.89
Paies Combined Perm		v 021	•	1.2	<0.68	1.88	0	0		1.02
Poise Interstage Conc	- et	6		<0.075	74.6	74.675	9	ო		56.55
Reiss Conc	ω	131	137	<0.450	165	165.45	8	ဖ		110.74



Environmental Research & Specialty Analytical Laboratory 414 Pontius Ave N · Seattle WA 98109

Frontier Geosciences' Sampling Instructions For Arsenic Speciation by IC-ICP-MS

Method Development Background: Determination of low levels of arsenic with ICP-MS is not an easy task. Formation of the ArCl⁺ or CaCl⁺ species in the plasma results in false positives for the monoisotopic arsenic. Correction equations are commonly used but these can get complicated when significant amounts of Se are present. Most chlorine related problems are encountered in the speciation analysis of arsenic when an ICP-MS is used as the detector. Presence of chloride or chlorine-containing species in chromatographic eluants results in increased baseline due to ArCl⁺, which also means increased detection limits for As species. The worst case scenario is due to excess chlorine containing species (mostly chloride) in the samples. The presence of a false arsenic peak due to ArCl can be identified by monitoring m/z 77. Still, if this false peak co-elutes with any of the As species, quantitation can be very difficult. In an effort to eliminate some of the analytical issues Frontier demonstrate the separation and determination of As(III) (arsenite), As(V) (arsenate), and many other species by ion chromatography-inductively coupled plasma-mass spectrometry (IC-ICP-MS) in various matrices.

Following are sample collection instructions for achieving *in-situ* arsenic speciation concentrations in an aqueous matrix.

- The samples are not to be preserved in the field or in the laboratory as acidification may destroy some arsenic species (e.g. thio-arsenic species).
- Fill the bottles all the way to the top; leave little or no headspace to avoid oxygen exposure. Try to avoid air bubbles in the sample matrix during collection.
- Keep cool (< 4 °C) and dark, ship *priority overnight* to Frontier.

It is a <u>must</u> to notify Frontier of any speciation samples prior to shipping to our laboratory. This information helps us to ensure proper receipt of speciation samples. As an additional quality control measure, please provide a shipment tracking number and we will begin searching for any shipment that was not delivered as scheduled.

Please inform us about the date of sample delivery, carrier and tracking number by sending a short email to Frontier's speciation Project Manager — Misty Kennard: mistyk@Frontiergeosciences.com



Environmental Research & Specialty Analytical Laboratory
414 Pontius Ave N · Seattle WA 98109
April 25, 2003

Nancy Roop Loomis
Dare County
600 Mustain Street
Kill Devil Hills, NC 27948
Phone: (252) 475-5816

Fax: (252) 441-2239

SUBJECT: Arsenic (III) and (V) Results in Aqueous Samples

Project ID: Arsenic Speciation Monitoring **PO** #: 20031687-000

Dear Nancy,

Enclosed are results for arsenic III and V in the aqueous samples collected on April 1, 2003. The samples were received in good condition on April 2, 2003.

Upon arrival at Frontier Geosciences, the samples were unpacked, verified against the chain of custody (COC) and immediately transferred to our laboratory for preservation. The sample cooler temperature at time of receipt was 0.8°C and all samples had minimal headspace.

IC-ICP-MS Analysis for As(III) and (V)

The samples were analyzed by Ion Chromatography coupled with Inductively Coupled Plasma Mass Spectrometry (IC-ICP-MS). In this procedure, samples are filtered through a 0.2 µm filter and then injected onto an anion-exchange column capable of separating different ionic arsenic species. In this specific batch, the separation was optimized for the determination of As(III) and As(V) and only these species were quantified. Each species that eluted from the column was introduced into the ICP-MS instrument. This procedure results in two different peaks: one for As(III) (at 5.7 min) and one for As(V) (at 11.6 min). The areas under these peaks are used for quantization.

Analytical Comments

There were no significant analytical difficulties experienced. Since the sample matrices submitted were not all considered similar, Frontier performed two sets of QC on samples containing visible differences in matrix composition. All QC is within established control

limits with the following exceptions identified below within each analytical comments summary.

As(III) and As(V) Analysis

There is no certified reference material available for As(III). However, internal standards prepared and tested by Frontier yield recoverable concentrations for As(III). These standards, coupled with ongoing calibration blanks, are analyzed per 20 samples to provide evidence of ongoing system optimization. All of the recoveries show excellent on-going precision at a recovery range of 99.6%-110.0%. There is no certified reference material available for As(III). However, NIST 1643d, a freshwater SRM, shows a consistent As(V) concentration. All of the recoveries show excellent on-going precision at a recovery range of 96.1%-106.0%.

As a method of evaluating sample preparation, a blank is analyzed with each sample batch. The blank recovery showed a less than detect value for both As(III) and As(V). Instrument blanks are also analyzed to evaluate instrument equipment, reagent cleanliness and used to determine the batch specific estimated method detection limit (est.MDL).

Reproducibility is examined by sample replicates prepared and analyzed in the exact same manner as the native. For As(III), all samples results were near (10 times the est.MDL) or below the batch specific MDL. At such low concentrations, analytical variability tends to increase significantly; therefore the percent differences were not calculated. For As(V), the sample Severn Trent Effluent showed an elevated relative percent deviation at 40%; where the control limit is at 25%. However, the native and duplicate sample concentrations are at two and three times the est. MDL. Again, these concentrations are too low to consider significant.

Accuracy in sample preparation and identification of matrix issues is often identified through matrix spikes. For As(III), the matrix spike duplicate performed on sample *Reiss Concentrate Stage Perm* showed a slightly elevated recovery at 127.7%; where established control limits are 75-125%. For As(V), the matrix spike duplicate shows an elevated recovery at 175.7%. Since all of the remaining QC (i.e., spikes, reps, standard recoveries and blanks) shows good precision and accuracy, this is perceived as an isolated incident, most likely due to a pipetting error, and no corrective action was taken.

Please feel free to call or contact me if you have any questions regarding this report.

Sincerely.

Misty D. Kennard

Project Manager

Arsenic Speciation Results for Dare County - Nancy Loomis Arsenic Speciation Monitoring Project

Reported April 25, 2003

Frontier Geosciences Inc., 414 Pontius Ave. N, Seattle WA 98109

Sample Results

Sample ID		Ac(III) (110/I.)	(1/on) (X) (Y)
Sample II	7.	(17/Sn) (117)	(7/2n) (4)cm
H&T INF. RAW (Agus water	32.4	25.1
H&T EFFLUENT	-	< 0.01	0.86
FEED TO UNITS ρ	Perm Feed tounds	11.1	5.14
U.S. FILTER EFF		< 0.01	< 0.02
SEVEREN TRENT EFFLUENT	FLUENT	< 0.01	0.03
WRT VESSEL 2		2.12	0.11
WRT VESSEL 4		0.54	0.05
WRT EFFLUENT		< 0.01	0.03
DIST		< 0.01	1.08
REISS 1ST STAGE PERM	.RM	< 0.01.	0.03
REISS 2ND STAGE P	ERM	0.04	0.13
REISS INTER STAGE	Heissinhastra Com	< 0.01	57.2
REISS COMBINED STATE PERM	EEE PERM	< 0.01	< 0.02
REISS CONCENTRAI	TE STATE OF W	< 0.01	110

Arsenic Speciation Results for Dare County - Nancy Loomis

Arsenic Speciation Monitoring Project

Reported April 25, 2003

Frontier Geosciences Inc., 414 Pontius Ave. N, Seattle WA 98109

Quality Control Data - Duplicate Report

Analyte (ug/L)	Sample QC'd	Rep. 1	Rep. 2	Mean	RPD
As(V)	Severn Trent Effluent	0.03	0.02	0.03	40.0
As(V)	Reiss Concentrate	109.8	110.6	110.2	0.8
As(III)	Severn Trent Effluent	< 0.01	0.02	NC	NC
As(III)	Reiss Concentrate	< 0.01	< 0.01	< 0.01	NC

NC= not calculated; please refer to narrative

Quality Control Data - Matrix Spike / Matrix Spike Duplicate Report

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Analyte (ug/L)	Sample QC'd	Mean	Spike Level	MS	% Rec.	Spike Level	MSD	% Rec.	RPD
As(V)	Severn Trent Effluent	0.03	10.00	8.97	89.5	10.00	9.84	98.2	9.3
As(V)	Reiss Concentrate	110.2	200.0	324.5	107.2	200.0	461.6	175.7*	34.9
As(III)	Severn Trent Effluent	NC	10.00	9.54	95.3	10.00	10.12	101.1	5.9
As(III)	Reiss Concentrate	< 0.01	200.0	213.7	106.9	200.0	255.5	127.7*	17.8

MS = matrix spike

MSD = matrix spike duplicate

RPD = relative percent difference

* = outside of established control limits; please refer to narrative.

Arsenic Speciation Results for Dare County - Nancy Loomis

Arsenic Speciation Monitoring Project

Reported April 25, 2003

Frontier Geosciences Inc., 414 Pontius Ave. N, Seattle WA 98109

Quality Control Data - Preparation Blank Report

0.02 0.01 0.01 0.01	Amolysto (mg/l)	YRW1	7/XYGIT	TDVX/2	Moon	Ctd Day	TOW YOU
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	As(V)	0.02	0.01	0.01	0.01	0.01	0.02
0.00	As(III)	0.00	0.00	0.00	0.00	0.00	0.01

IBW = instrument blank water

Est. MDL = estimated method detection limit

Std Dev = Standard deviation

Quality Control Data - Ultra Trace Level Reagent Water Blank Concentration

Obs. Value	0.05	0.00
Sample Identity Ol	Blank	Blank
Analyte (ug/L)	As(V)	As(III)

Quality Control Data - Standard Reference Material Report

Analyte (ug/L)	SRM Identity	Cert. Value Obs. Value	Obs. Value	% Rec.
As(V)	NIST 1643d	56.0	47.6	85.0
AS(III)	Internal Std.	25.0	24.9	9.66

SRM = standard reference material

Frontier Geosciences Inc. * Environmental Research & Specialty Analytical Laboratory	Chain-of-Custody Record & Laboratory Analysis Request	ysis Request
414 Pontius Avenue North, Suite B Seattle WA 98109 (206) 622-6960 fax (206) 622-6870 Info@Frontier.WA.com	Date: 4-1-03 Page:	, jo
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414 Pontius Avenue North, Suite B Seattle WA 98109 (206) 622-6960 fax (206) 622-6870 Info@Frontier.WA.com	Date: U-1-05 Page: 2 of 2
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Environmental Research & Specialty Analytical Laboratory
414 Pontius Ave N · Seattle WA 98109

May 14, 2003

Nancy Roop Loomis Dare County 600 Mustain Street Kill Devil Hills, NC 27948 Phone: (252) 475-5816

Fax: (252) 441-2239

SUBJECT: Arsenic (III) and (V) Results in Aqueous Samples

Project ID: Arsenic Speciation Monitoring

PO #: 20031687-000

Dear Nancy,

Enclosed are results for arsenic III and V in the aqueous samples collected on April 15, 2003. The samples were received in good condition on April 16, 2003.

Upon arrival at Frontier Geosciences, the samples were unpacked, verified against the chain of custody (COC) and immediately transferred to our laboratory for preservation. The sample cooler temperature at time of receipt was 0.3°C and all samples had minimal headspace.

IC-ICP-MS Analysis for As(III) and (V)

The samples were analyzed by Ion Chromatography coupled with Inductively Coupled Plasma Mass Spectrometry (IC-ICP-MS): In this procedure, samples are filtered through a 0.2 µm filter and then injected onto an anion-exchange column capable of separating different ionic arsenic species. In this specific batch, the separation was optimized for the determination of As(III) and As(V) and only these species were quantified. Each species that eluted from the column was introduced into the ICP-MS instrument. This procedure results in two different peaks: one for As(III) (at 5.7 min) and one for As(V) (at 11.6 min). The areas under these peaks are used for quantization.

Analytical Comments

There were no significant analytical difficulties experienced. Since the sample matrices submitted were not all considered similar, Frontier performed two sets of QC on samples containing visible differences in matrix composition. All QC is within established control limits with the following exceptions identified below.

As(III) and As(V) Analysis

There are no certified reference materials available for As(III) and As(V). However, internal standards prepared and tested by Frontier yield recoverable concentrations for both arsenic species. These standards, coupled with ongoing calibration blanks, are analyzed per 20 samples to provide evidence of ongoing system optimization. All of the recoveries show excellent on-going precision at a recovery ranges well within established control limits (75-125%).

As a method of evaluating sample preparation, a blank is analyzed with each sample batch. The blank recovery showed a less than detect value for both As(III) and As(V). Instrument blanks are also analyzed to evaluate instrument equipment, reagent cleanliness and used to determine the batch specific estimated method detection limit (est.MDL).

Reproducibility is examined by sample replicates prepared and analyzed in the exact same manner as the native. For As(III), all samples results were near (10 times the est.MDL) or below the batch specific MDL. At such low concentrations, analytical variability tends to increase significantly; therefore the percent differences were not calculated. For As(V), the sample Severn Trent Effluent showed an elevated relative percent deviation at 35%; where the control limit is at 25%. However, the native and duplicate sample concentrations are at two and three times the est. MDL. Again, these concentrations are too low to consider significant.

Accuracy in sample preparation and identification of matrix issues is often identified through matrix spikes. For As(III), the matrix spike and duplicate performed on sample *Reiss Concentrate Stage Perm* showed a slightly elevated relative percent deviation at 28%; where 25% is acceptable. Since all of the remaining QC (i.e., spikes, reps, standard recoveries and blanks) shows good precision and accuracy, this is perceived as an isolated incident, most likely due to a pipetting error, and no corrective action was taken.

Please feel free to call or contact me if you have any questions regarding this report.

Sincerely,

Misty D. Kennard Project Manager

Mistyk@frontiergeosciences.com

Arsenic Speciation Results for Dare County - Nancy Loomis Arsenic Speciation Monitoring Project

Reported May 14, 2003

Frontier Geosciences Inc., 414 Pontius Ave. N, Seattle WA 98109

Sample Results

Sample ID	As(III) (ug/L)	As(V) (ug/L)
PERM FEED Perm Feed to un	its 8.38	11.2
U.S. FILTER EFF 6	< 0.001	< 0.206
SEVEREN TRENT EFFLUENT	0.015	< 0.206
WRT VESSEL 2	1.77	0.493
WRT VESSEL 4	0.510	0.235
WRT EFFLUENT	< 0.001	0.292
REISS 1ST STAGE Reiss 1st stage p	ein 2.75	1.73
REISS 1ST STAGE Reiss 2nd stage	per 0.816	14.3
REISS INTERSTAGE Reiss intenstage	Grc 10.3	37.3
REISS COMBINED Reiss Combined	perm 5.80	0.349
REISS CONC	11.6	174
H&T INFLUENT RAW Water	< 0.001	6.73
H&T EFF	< 0.001	1.80
BLANK	0.007	< 0.206
KHPS INFL	< 0.001	3.34
KHPS EFFL	< 0.001	4.32

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Arsenic Speciation Results for Dare County - Nancy Loomis

Arsenic Speciation Monitoring Project

Reported May 14, 2003

Frontier Geosciences Inc., 414 Pontius Ave. N, Seattle WA 98109

Quality Control Data - Duplicate Report

Analyte (ug/L)	Sample QC'd	Rep. 1	Rep. 2	Mean	RPD
As(V)	Severn Trent Effluent	< 0.206	< 0.206	NC	NC
As(V)	Reiss Concentrate	174.2	174.4	174.3	0.1
As(III)	Severn Trent Effluent	0.015	0.010	0.012	35.8*
As(III)	Reiss Concentrate	11.60	10.70	11.15	8.1

NC= not calculated; please refer to narrative

Quality Control Data - Matrix Spike / Matrix Spike Duplicate Report

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Analyte (ug/L)	Sample QC'd	Mean	Spike Level	MS	% Rec.	Spike Level	MSD	% Rec.	RPD
As(V)	Severn Trent Effluent	NC	5.000	5.040	101.5	5.000	4.862	97.9	3.6
As(V)	Reiss Concentrate	174.3	1000	1047	87.2	1000	1082	8.06	3.3
As(III)	Severn Trent Effluent	0.012	5.000	5.005	6.66	5.000	4.897	7.76	2.2
As(III)	Reiss Concentrate	11.15	125.0	160.6	119.6	125.0	120.0	87.1	28.9

MS = matrix spike

MSD = matrix spike duplicate

RPD = relative percent difference

* = outside of established control limits; please refer to narrative.

Arsenic Speciation Results for Dare County - Nancy Loomis Arsenic Speciation Monitoring Project

Reported May 14, 2003

Frontier Geosciences Inc., 414 Pontius Ave. N, Seattle WA 98109

Quality Control Data - Preparation Blank Report

Analyte (ug/L)	IBW1	IBW2	IBW3	IBW4	Mean	Std Dev	Est. MDL
As(V)	0.211	0.137	0.215	. 0.071	0.159	0.068	0.206
As(III)	0.000	0.000	0.000	0.000	0.000	0.000	0.001

IBW = instrument blank water

Est. MDL = estimated method detection limit

Std Dev = Standard deviation

Quality Control Data - Standard Reference Material Report

Analyte (ug/L)	SRM Identity	Cert. Value	Obs. Value	% Rec.
As(V)	Internal Std.	10.00	10.62	106.2
AS(III)	Internal Std.	10.00	10.47	104.7

SRM = standard reference material



Environmental Research & Specialty Analytical Laboratory
414 Pontius Ave N · Seattle WA 98109

May 28, 2003

Nancy Roop Loomis Dare County 600 Mustain Street Kill Devil Hills, NC 27948 Phone: (252) 475-5816

Fax: (252) 441-2239

SUBJECT: Arsenic (III) and (V) Results in Aqueous Samples

Project ID: Arsenic Speciation Monitoring

PO #: 20031687-000

Dear Nancy,

Enclosed are results for arsenic III and V in the aqueous samples collected on April 30, 2003. The samples were received in good condition on May 1, 2003.

Upon arrival at Frontier Geosciences, the samples were unpacked, verified against the chain of custody (COC) and immediately transferred to our laboratory for preservation. The sample cooler temperature at time of receipt was 1.3°C and all samples had minimal headspace.

IC-ICP-MS Analysis for As(III) and (V)

The samples were analyzed by Ion Chromatography coupled with Inductively Coupled Plasma Mass Spectrometry (IC-ICP-MS). In this procedure, samples are filtered through a 0.2 µm filter and then injected onto an anion-exchange column capable of separating different ionic arsenic species. In this specific batch, the separation was optimized for the determination of As(III) and As(V) and only these species were quantified. Each species that eluted from the column was introduced into the ICP-MS instrument. This procedure results in two different peaks: one for As(III) (at 5.7 min) and one for As(V) (at 11.6 min). The areas under these peaks are used for quantization.

Analytical Comments

There were no significant analytical difficulties experienced. All QC is within established control limits with the following exceptions identified below.

206 622 6960 fax 206 622 6870 email: info@Frontier.WA.com www.FrontierGeosciences.com

As(III) and As(V) Analysis

There are no certified reference materials available for As(III) and As(V). However, internal standards prepared and tested by Frontier yield recoverable concentrations for both arsenic species. These standards, coupled with ongoing calibration blanks, are analyzed per 20 samples to provide evidence of ongoing system optimization. All of the recoveries show excellent on-going precision at a recovery ranges well within established control limits (75-125%).

As a method of evaluating sample preparation, a blank is analyzed with each sample batch. The blank recovery showed a less than detect value for both As(III) and As(V). Instrument blanks are also analyzed to evaluate instrument equipment, reagent cleanliness and used to determine the batch specific estimated method detection limit (est.MDL).

Reproducibility is examined by sample replicates prepared and analyzed in the exact same manner as the native. For As(III), all samples results were below the batch specific MDL. At such low concentrations, analytical variability tends to increase significantly; therefore the percent differences were not calculated.

Accuracy in sample preparation and identification of matrix issues is often identified through matrix spikes. All recoveries are within established control limits.

The batch specific estimated MDLs have been determined for each dilution performed. Dilutions performed per sample are identified in the results summary table.

Please feel free to call or contact me if you have any questions regarding this report.

Sincerely,

Misty D. Kennard Project Manager

Mistyk@frontiergeosciences.com

Arsenic Speciation Results for Dare County - Nancy Loomis Arsenic Speciation Monitoring Project
Reported May 28, 2003
Frontier Geosciences Inc., 414 Pontius Ave. N, Seattle WA 98109

Sample Results

Sample ID	Dilution performed	As(III) (ug/L)	As(V) (ug/L)
FEED TO UNITS ρ_e	Perm FeeD tounits 10	4.89	13.5
U.S. FILTER EFF	1	< 0.003	< 0.408
SEVEREN TRENT EFFLUENT	LUENT 1	< 0.003	< 0.408
WRT VESSEL #2	←	1.86	1.05
WRT VESSEL #4		0.747	0.571
WRT EFFLUENT		< 0.003	< 0.408
REISS 1ST STAGE CO	REISS 1ST STAGE CONC. Reuss intenstage Conc. 1	0.681	57.6
REISS 1ST STAGE PERM.	IM. 10	< 0.030	5.03
REISS 2ND STAGE PERM.	RM. 10	0.457	6.89
REISS COMBINED	Reiss Combined Perm 1	0.096	0.422
REISS CONC	20	< 0.180	114
H&T RAW R	RAW WALL 5	< 0.015	11.0
H&T EFF		< 0.003	< 0.408
BLANK		< 0.003	< 0.408

Arsenic Speciation Results for Dare County - Nancy Loomis

Arsenic Speciation Monitoring Project

Reported May 28, 2003

Frontier Geosciences Inc., 414 Pontius Ave. N, Seattle WA 98109

Quality Control Data - Duplicate Report

Analyte (ug/L)	Sample OC'd	Ren. 1	Ren. 2	Mean	RPD
Ac(V)	Covern Trent Refinent	0 176	£ 102	0 194	
(1) (2)	Section from Chineses	0.1.0	0.172	0.104	۲.۲
As(III)	Severn Trent Effluent	× 0.003	< 0.003	< 0.003	Z/C

NC= not calculated; please refer to narrative

Quality Control Data - Matrix Spike / Matrix Spike Duplicate Report

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Analyte (ug/L)	Sample QC'd	Mean	Spike Level	MS	% Rec.	Spike Level	MSD	% Rec.	RPD
As(V)	Severn Trent Effluent	0.184	10.00	11.76	115.8	10.00	11.79	116.1	0.3
As(III)	Severn Trent Effluent	< 0.003	10.00	10.23	102.3	10.00	10.46	104.6	2.2

MS = matrix spike

MSD = matrix spike duplicate

RPD = relative percent difference

* = outside of established control limits; please refer to narrative.

Arsenic Speciation Results for Dare County - Nancy Loomis

Arsenic Speciation Monitoring Project

Reported May 28, 2003

Frontier Geosciences Inc., 414 Pontius Ave. N, Seattle WA 98109

Quality Control Data - Preparation Blank Report

Analyte (ug/L)	IBW1	IBW2	IBW3	Mean	Std Dev	Std Dev 1x Est. MDL	5x Est. MDL	10x Est. MDI.	10x Est. MDI. 20x Est. MDI.
As(V)	0.861	0.641	0.613	0.705	0.136	0.408	2.04	4.08	24.5
As(III)	0.000	0.000	0.000	0.000	0.001	0.003	0.015	0.030	0.180

IBW = instrument blank water

Est. MDL = estimated method detection limit

Std Dev = Standard deviation

Quality Control Data - Standard Reference Material Report

Analyte (ug/L)	SRM Identity	Cert. Value	Obs. Value	% Rec.
As(V)	Internal Std.	10.00	11.23	112.3
AS(III)	Internal Std.	10.00	11.62	116.2

SRM = standard reference material

Frontier Geosciences Inc. Environmental Research & Specialty Analytical Laboratory

Environmental Research & Specialty Analytical Laboratory 414 Pontius Avenue North, Suite B Seattle WA 98109 (206) 622-6960 fax (206) 622-6870 Info@Frontier.WA.com

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Phone: 252-475-5816	Fax: 252-441-2237	*All samples are held for at least 2 months after date of receipt.	f receipt.
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Frontier Geosciences Inc.

414 Pontius Avenue North, Suite B Seattle WA 98109 (206) 622-6960 fax (206) 622-6870 Info@Frontier.WA.com Frommental Research & Specialty Analytical Laboratory

Chain-of-Custody Record & Laboratory Analysis Request

Date: 4-30-03 Page: 2 of 2

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CONTACT: NANCY ROOPLOMIS	2		Disposal*: O Frontier Dispose O Return to Client O Ship to 3rd Party**
Phone: 252-475-5816 F	Fax: 252-441-2239		nonths after date of receipt.
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Per 33.00

Environmental Research & Specialty Analytical Laboratory
414 Pontius Ave N · Seattle WA 98109

June 16, 2003

Nancy Roop Loomis
Dare County
600 Mustain Street
Kill Devil Hills, NC 27948

Phone: (252) 475-5816 Fax: (252) 441-2239

SUBJECT: Arsenic (III) and (V) Results in Aqueous Samples

Project ID: Arsenic Speciation Monitoring

PO #: 20031687-00

Dear Nancy,

Enclosed are results for arsenic III and V in the aqueous samples collected on May 13, 2003. The samples were received in good condition on May 14, 2003.

Upon arrival at Frontier Geosciences, the samples were unpacked, verified against the chain of custody (COC) and immediately transferred to our laboratory for preservation. The sample cooler temperature at time of receipt was -0.5°C and all samples had minimal headspace.

IC-ICP-MS Analysis for As(III) and (V)

The samples were analyzed by Ion Chromatography coupled with Inductively Coupled Plasma Mass Spectrometry (IC-ICP-MS). In this procedure, samples are filtered through a 0.2 μm filter and then injected onto an anion-exchange column capable of separating different ionic arsenic species. In this specific batch, the separation was optimized for the determination of As(III) and As(V) and only these species were quantified. Each species that eluted from the column was introduced into the ICP-MS instrument. This procedure results in two different peaks: one for As(III) (at 5.7 min) and one for As(V) (at 11.6 min). The areas under these peaks are used for quantization.

Analytical Comments

Due to instrumentation issues the samples were re-prepped and re-analyzed on May 15 and 16, 2003. Since the samples were exposed to O₂ during initial sample preparation performed on 5/14/03 it is perceivable that the arsenic speciation may have been altered (As(III) converted into As(V)). There were no further significant

analytical difficulties experienced. All QC is within established control limits with the following exceptions identified below.

As(III) and As(V) Analysis

There are no certified reference materials available for As(III) and As(V). However, internal standards prepared and tested by Frontier yield recoverable concentrations for both arsenic species. These standards, coupled with ongoing calibration blanks, are analyzed per 20 samples to provide evidence of ongoing system optimization. All of the recoveries show excellent on-going precision at a recovery ranges well within established control limits (75-125%).

As a method of evaluating sample preparation, three filter blanks were analyzed with each sample batch. The filter blank recoveries showed a less than detect value for As(III) and semi-elevated values for As(V). In effort to account for this perceived contamination source, As(V) results were corrected for the mean (0.787 ug/L) of the filter blanks. Instrument blanks are also analyzed to evaluate instrument equipment, reagent cleanliness and used to determine the batch specific estimated method detection limit (est.MDL).

Reproducibility is examined by sample replicates prepared and analyzed in the exact same manner as the native. For As(III), all samples results were below the batch specific MDL. At such low concentrations, analytical variability tends to increase significantly; therefore the percent differences were not calculated.

Accuracy in sample preparation and identification of matrix issues is often evident through matrix spikes recoveries. For the sample H&T Effluent all matrix spike and matrix spike duplicate recoveries are outside established control limits. To investigate these poor recoveries the sample was analyzed at 1x and 10x dilutions in an effort to eliminate matrix issues. Both dilutions showed similar low recoveries. A third analysis was not performed and considered inappropriate due to sample matrix exposure to O₂. This exposure is known to oxidize all As(III) into As(V) hence skewing the results. Regarding poor spike recoveries, it is very likely poor recoveries are resulting from matrix issues that require further investigative analytical chemistry. As an initial measure towards investigative chemistry, matrix spikes and duplicates have been performed on the H&T Effluent sample collected on May 27, 2003. These results will be reported shortly. Please feel free to contact our Research Scientist, Dr. Hakan Gurleyuk, at (206) 957-1410 for a detailed discussion about these issues.

The batch specific estimated MDLs have been determined for each dilution performed. Dilutions performed per sample are identified in the results summary table.

Please feel free to call or contact me if you have any questions regarding this report.

Sincerely,

Misty D. Kennard
Project Manager
Mistyk@frontiergeosciences.com

Arsenic Speciation Results for Dare County - Nancy Loomis Arsenic Speciation Monitoring Project

Reported June 16, 2003

Frontier Geosciences Inc., 414 Pontius Ave. N, Seattle WA 98109

Sample Results

Sample ID	Dilution performed	As(III) (ug/L)	As(V) (ug/L)
BLANK	·	< 0.003	<0.571
WRT VESSEL #8	1	0.067	<0.571
WRT VESSEL #6		0.075	<0.571
FEED TO UNITS Perm Feed	10	0.792	23.7
US FILTER EFF		< 0.003	<0.571
H&T EFFLUENT 🚱	10	< 0.030	7.88
H&T INFLUENT RAW Water	50	< 0.450	< 85.6 \
1ST STAGE PERM REISS	10	<0.030	10.7
1ST STAGE CONC REISS Interstage Co	MC 10	<0.030	34.9
COMB. PERM REISS	20	< 0.060	83.3
2ND STAGE PERM REISS	10	0.082	8.98
FINAL CONC REISS	50	< 0.450	116

Arsenic Speciation Results for Dare County - Nancy Loomis Arsenic Speciation Monitoring Project

Reported June 16, 2003

Frontier Geosciences Inc., 414 Pontius Ave. N, Seattle WA 98109

Quality Control Data - Duplicate Report

Analyte (ug/L)	Sample QC'd	Rep. 1	Rep. 2	Mean	RPD
As(V)	H&T Effluent	7.880	-6.734	7.307	15.7
As(III)	H&T Effluent	< 0.030	< 0.030	< 0.030	NC

NC= not calculated; please refer to narrative

Quality Control Data - Matrix Spike / Matrix Spike Duplicate Report

Analyte (ug/L)	Sample QC'd	Mean	Spike Level	MS	% Rec.	Spike Level	MSD	% Rec	RPD
As(V)	H&T Effluent	7.307	100.00	76.70	69.4*	100.00	71.22	*0 29	7.4
As(III)	H&T Effluent	< 0.030	100.00	9.10	9.1*	100.00	9.57	*9'6	5.1

MS = matrix spike

MSD = matrix spike duplicate

RPD = relative percent difference

* = outside of established control limits; please refer to narrative.

Arsenic Speciation Results for Dare County - Nancy Loomis

Arsenic Speciation Monitoring Project

Reported June 16, 2003

Frontier Geosciences Inc., 414 Pontius Ave. N, Seattle WA 98109

Quality Control Data - Preparation Blank Report

Analyte (ug/L)	IBW1	IBW2	IBW3	Mean	Std Dev	Std Dev 1x Est. MDL	10x Est. MDL	20x Est. MDL	50x Est. MDL
As(V)	0.316	0.697	0.512	0.508	0.190	0.571	5.71	11.4	85.6
As(III)	0.000	0.000	0.000	0.000	0.001	0.003	0.030	090.0	0.450

IBW = instrument blank water

Est. MDL = estimated method detection limit

Std Dev = Standard deviation

Quality Control Data - Standard Reference Material Report

Analyte (ug/L)	SRM Identity Cert. Value	Cert. Value	Obs. Value	% Rec.
As(V)	Internal Std.	10.00	9,34	93.4
AS(III)	Internal Std.	10.00	11.80	118.0

SRM = standard reference material

Frontier Geosciences Inc.

Environmental Research & Specialty Analytical Laboratory 414 Pontius Avenue North, Suite B Seattle WA 98109 (206) 622-6960 fax (206) 622-6870 Info@Frontier.WA.com

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Date: 5-13-03 Page:

Client Company: D. A. C.		Frontier Project Manager	
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CONTACT: NANCY ROOD ON) > \ > \	Disposal*: Of Frontier Dispose O Return to Client O Chin to 3rd Dord. **	gn Chin to 3rd Date: ##
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Frontier Geosciences Inc.

(206) 622-6960 fax (206) 622-6870 Info@Frontier.WA.com Environmental Research & Specialty Analytical Laboratory 414 Pontius Avenue North, Suite B

Chain-of-Custody Record & Laboratory Analysis Request

Page: 2 of Le ana r 5-13-03 Mist Date Guaranteed Turnaround Time: Frontier Project Manager: Seattle WA 98109

Time: Time: Disposal*:

☐ Frontier Dispose ☐ Return to Client ☐ Ship to 3rd Parry** Clients may request a longer holding time by writing to the Frontier Project Manager. Please note that effer this time they are disposed of or returned to the client. Relinquished by: CtSE 2011 10211 Received by: Print name: Print name: Company: Confirmation of Sample Arrival at Frontier: TYES TO NO Company: Carrier Information: FED EX D UPS KX Other D Date: *All samples are held for at least 2 months after date of receipt. MONT **Please discuss this with the Frontler Project Manager. Time: 45500 17 XBC Company: Fre-ther Date: 5.14.03 Print name: D. Relinquished by: Tracking # Received by: Print name: Company: 5-13-03 1DISA 5-13-03 WILLA Date: Fax: 252-441-2239 FW = fresh water (salinity < 0.5 ppth) Mariteria TR = trap PP = petroleum productBW = brackish water SW = scawater nancyl C. Co. dare, nc. us AT = animal tissue PT = plant tissue WW = wastewate SE = sediment Matrix Codes: OT = other So = sol 100 Mistain Street Kill Devil 14/115 Speriation Client Company: DAICE Court C.O.C. Seal Intact? BEYES (1) NO (1) N/A Final Onc. Phone: 252-475-5816 CONTACT: UANCY Cooler Temperature: 12-6-303 461-13-450 Project Name: VTSR: 1036 Contract/PO #: Comments: Address:



Arsenic Speciation Results for Dare County - Nancy Loomis

Arsenic Speciation Monitoring Project

Reported June 23, 2003; Revised 7/1/03

Frontier Geosciences Inc., 414 Pontius Ave. N, Seattle WA 98109

Sample Results

Sample ID	Dilution performed	As(III) (ug/L)	As(V) (ug/L)
Severn Trent Effluent	2	, < 0.006	< 0.135
Darm Feed	01	1.03	15.7
US Filer Eff	2	< 0.006	< 0.135
Reiss 1st Stage Con	25	< 0.075	74.6
Reiss 1st Stage Perm	01	< 0.030	0.261
Reiss 2nd Stage Perm	01	2.07	1.53
Reiss Combine Perm	10	1.20	> 0.68
H&T Effluent	10	0.634	1.17
WRT #8	7	0.179	< 0.135
WRT #6	7	0.076	0.211
Reise Final Conc	- 20	< 0.450	165
H&T Influent	. 09	14.1	10.2
Blank		< 0.003	< 0.068

Fax Cover Sheet

To:	Nanay Roop Lagues	
	Nancy Roop Loamis fax (252) 449-2239 phone:	
From:	Misty Kennand	
	fax: 206.622.6870 phone: 206.622.6960	
Date:	7/1/03	
Subjec	t:	
	Revised 5/27/03 results	
_1		

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you have received it in error, please advise the sender by reply and immediately discard the
message and any attachments without copying or disclosing the contents. Thank you.

Number of pages including this cover sheet . . .

2





Environmental Research & Specialty Analytical Laboratory
414 Pontius Ave N · Seattle WA 98109

June 23, 2003

Nancy Roop Loomis Dare County 600 Mustain Street Kill Devil Hills, NC 27948 Phone: (252) 475-5816

Fax: (252) 441-2239

SUBJECT: Arsenic (III) and (V) Results in Aqueous Samples

Project ID: Arsenic Speciation Monitoring

PO #: 20031687-00

Dear Nancy,

Enclosed are results for arsenic III and V in the aqueous samples collected on May 27, 2003. The samples were received in good condition on May 28, 2003.

Upon arrival at Frontier Geosciences, the samples were unpacked, verified against the chain of custody (COC) and immediately transferred to our laboratory for preservation. The sample cooler temperature at time of receipt was 0.5°C and all samples had minimal headspace.

IC-ICP-MS Analysis for As(III) and (V)

The samples were analyzed by Ion Chromatography coupled with Inductively Coupled Plasma Mass Spectrometry (IC-ICP-MS). In this procedure, samples are filtered through a 0.2 µm filter and then injected onto an anion-exchange column capable of separating different ionic arsenic species. In this specific batch, the separation was optimized for the determination of As(III) and As(V) and only these species were quantified. Each species that eluted from the column was introduced into the ICP-MS instrument. This procedure results in two different peaks: one for As(III) (at 5.7 min) and one for As(V) (at 11.6 min). The areas under these peaks are used for quantization.

Analytical Comments

There were no significant analytical difficulties experienced. All QC is within established control limits with the following exceptions identified below.

As(III) and As(V) Analysis

There are no certified reference materials available for As(III) and As(V). However, internal standards prepared and tested by Frontier yield recoverable concentrations for both arsenic species. These standards, coupled with ongoing calibration blanks, are analyzed per 20 samples to provide evidence of ongoing system optimization. There was one elevated recovery for As(III) at 144%. Additionally, there was evidence of oxidation of the standard from As(III) to As(V). No other recoveries were outside of control limits however, as a corrective action measure, in the future, an additional standard reference material will be analyzed for both As(III) and (V).

As a method of evaluating sample preparation, three preparation blanks were analyzed with each sample batch. These blanks provide evidence of instrument equipment, reagents and sample preparation cleanliness and are used to determine the batch specific estimated method detection limit (est.MDL).

Reproducibility is examined by sample replicates prepared and analyzed in the exact same manner as the native. For As(III), all samples results were below the batch specific MDL. At such low concentrations, analytical variability tends to increase significantly; therefore the percent deviations were not calculated.

Accuracy in sample preparation and identification of matrix issues is often evident through matrix spikes recoveries. As mentioned in the report dated June 16, 2003, sample H&T Effluent matrix spikes and duplicate spikes were performed again to further investigate the poor recovery history of this matrix. Again, the matrix does not hold the known arsenic species very well indicating matrix species conversion. Please feel free to contact our Research Scientist, Dr. Hakan Gurleyuk, at (206) 957-1410 for a detailed discussion about these issues.

The batch specific estimated MDLs have been determined for each dilution performed. Dilutions performed per sample are identified in the results summary table.

Please feel free to call or contact me if you have any questions regarding this report.

Sincerely,

Misty D. Kennard

Project Manager

Mistyk@frontiergeosciences.com

Arsenic Speciation Results for Dare County - Nancy Loomis Arsenic Speciation Monitoring Project

Reported June 23, 2003

Frontier Geosciences Inc., 414 Pontius Ave. N, Seattle WA 98109

Sample Results

Sample ID	Dilution performed	As(III) (ug/L)	As(V) (ug/L)
Severn Trent Effluent	2	> 0.006	< 0.135
Perm Feed	10	1.03	15.7
US Filter Eff	2	> 0.006	< 0.135
Reiss 1st Stage Con	25	< 0.075	74.6
Reiss 2nd Stage Perm	10	2.07	1.53
Reiss Combine Perm	10	1.20	< 0.68
H&T Effluent	10	0.634	1.17
WRT #8	2	0.179	< 0.135
WRT #6	2	9/0.0	0.211
Reiss Final Conc	50	< 0.450	165
H&T Influent	50	14.1	10.2
Blank		< 0.003	< 0.068

Arsenic Speciation Results for Dare County - Nancy Loomis Arsenic Speciation Monitoring Project

Reported June 16, 2003

Frontier Geosciences Inc., 414 Pontius Ave. N, Seattle WA 98109

Quality Control Data - Duplicate Report

Analyte (ug/L)	Sample QC'd	Rep. 1	Rep. 2	Mean	RPD
As(V)	H&T Effluent	1.170	-1.008	1.089	14.9
	Severn Trent Effluent	< 0.135	< 0.135	< 0.135	NC
As(III)	H&T Effluent	0.634	0.865	0.750	30.8
!	Severn Trent Effluent	> 0.006	> 0.006	> 0.006	NC

NC= not calculated; please refer to narrative

Quality Control Data - Matrix Spike / Matrix Spike Duplicate Report

			J.						
Analyte (ug/L)	Sample QC'd	Mean	Spike Level	MS	% Rec.	Spike Level	MSD	% Rec.	RPD
As(V)	H&T Effluent	1.089	100.00	68.61	67.5*	100.00	55.35	54.3*	21.4
	Severn Trent Effluent	< 0.135	20.00	22.63	113.3	20.00	24.11	120.7	6.3
As(III)	H&T Effluent	0.750	100.00	37.38	36.6*	100.00	43.02	42.3*	14.0
	Severn Trent Effluent	> 0.006	20.00	15.77	78.9	20.00	17.42	87.1	6.6

MS = matrix spike

MSD = matrix spike duplicate

RPD = relative percent difference

* = outside of established control limits; please refer to narrative.

Arsenic Speciation Results for Dare County - Nancy Loomis

Arsenic Speciation Monitoring Project Reported June 23, 2003

Frontier Geosciences Inc., 414 Pontius Ave. N, Seattle WA 98109

Quality Control Data - Preparation Blank Report

Analyte (ug/L)	IBW1	IBW2	IBW3	Mean	Std Dev	lx Est. MDL	Std Dev 1x Est. MDL 2x Est. MDL	10x Est. MDL	25x Est. MDL	25x Est. MDL 50x Est. MDL
As(V)	0.107	0.076	0.063	0.082	0.023	0.068	0.135	0.68	1.7	10
As(III)	0.000	0.000	0000	0.000	0.001	0.003	0.006	0.030	0.075	0.450

IBW = instrument blank water

Est. MDL = estimated method detection limit

Std Dev = Standard deviation

Quality Control Data - Standard Reference Material Report

Analyte (ug/L)	SRM Identity	Cert. Value	Obs. Value	% Rec.
As(V)	Internal Std.	20.00	23.69	118.5
AS(III)	Internal Std.	20.00	28.80	144.0*

SRM = standard reference material

* = outside of established control limits; please refer to narrative.

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Frontier Geosciences Inc.

Environmental Research & Specialty Analytical Laboratory 414 Pontius Avenue North, Suite B Seattle WA 98109 (206) 622-6960 fax (206) 622-6870 Info@Frontier.WA.com

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(206) 622-6960 fax (206) 622-6870 Info@Frontier.WA.com	@Frontier.WA.com			Date: 5-27-03 Page: 1 of 2
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Frontier Geosciences Inc.

Environmental Research & Specialty Analytical Laboratôry 414 Pontius Avenue North, Suite B Seattle WA 98109 (206) 622-6960 fax (206) 622-6870 Info@Frontier.WA.com

Chain-of-Custody Record & Laboratory Analysis Request

Date: 5-27-63 Page: 20 of Time: Lennar P Carrier Information: FED EX D UPS N Other D Fracking # 12 X 8 6 112 01 415 7 1295 Disposal*: K Frontier Dispose C Return to Client C Ship to 3rd Party**
*All samples are held for at least 2 months after date of receipt. Clients may request a longer holding time by writing to the Frontier Project Manager. Please note that after this time they are disposed of or returned to the cilent. Relinquished by: Received by: Print name: Print name: Company: 20 Company: Date: Date: Confirmation of Sample Arrival at Frontier: YES Quality Assurance Level: X Standard O High Print name: (MRISTABEL FOWLER **Please discuss this with the Frontier Project Manager 500 Time: 18 Carrier Information: FED EX 🔾 Time: Guaranteed Turnaround Time: Frontier-Project Manager Date: 5/78/3 Company: 1615 Received by: Relinquished by: 5-27-03- 25A Print name: 5-27-03/195 Сотрапу: 5-27-60 9304 Date: Fax: 252-441- 2239 FW = fresh water (satinity < 0.5 ppth) Monterin PP = petroleum productOT = other nancyl P. Co, dare, nc. us BW == brackish water AT = animal tissue PT = plant tissue HW = wastewater75 SW = seawater SE = sediment Matrix Codes: TR = trap SO = solKOIS) FINAL CONC Address: Le DO Mustain Shred Rocolomis Speciation Kill Devil HILLS C.O.C. Seal Intact? TYES NO IN NA BIANK 252-475-5816 401-8-24BA Cooler Temperature: HC1-10-33.1 HCLP-379 Client Company: Project Name: Contract/PO #: Comments: Phone: VTSR:

SENT BY: HUFFMAN LABORATORIES;

CUSTOMER #: 07120



Quality Analytical Services Since 1936-

4630 Indiana Street - Golden, CO 80403 Phone: (303) 278-4455 • FAX; (303) 278 7012

DATE 4/30/03 LAB# 137203 P.O. RECD 04/16/03 * * (CONT) * *

APR-30-03 4:47PM;

ANALYSIS REPORT

NANCY ROOP LOOMIS DARE COUNTY WATER DEPT. 600 MUSTIAN STREET KILL DEVIL HIL NC 27948

HUFFMAN SEQUENCE NUMBER 08 REISS 1ST STAGE 4-15-03 HUFFMAN SEQUENCE NUMBER 09 REISS 2ND STAGE PERM 4-15-03 HUFFMAN SEQUENCE NUMBER 10 REISS COMBINED 4-15-03 HUFFMAN SEQUENCE NUMBER 11 REISS INTERSTAGE 4-15-03 HUFFMAN SEQUENCE NUMBER 12 SEVERN TRENT EFF HUFFMAN SEQUENCE NUMBER 13 U.S. FILTER 4-15-03 HUFFMAN SEQUENCE NUMBER 15 WRT VESSEL 2 4-15-03 HUFFMAN SEQUENCE NUMBER 16 WRT VESSEL 4 4-15-03

"Total" arsenic as reported above is sum of inorganic arsenic species in solution at time of analysis (arsenate + arsenite). Arsenite (As+3) measured on separate sample aliquot, and arsenate (As+5) calculated by difference.

*Arsenate and arsenite speciation analyses not performed since "total" arsenic below limit of detection.

LABORATORIES, INC.

DATE 4/11/03 LAB# 130603

P.O.

lec 4-17-53

RECD 04/02/03

Quality Analytical Services Since 1936

4630 Indiana Street • Golden, CO 80403 Phone: (303) 278-4455 • FAX: (303) 278-7012

ANALYSIS REPORT

NANCY ROOP LOOMIS DARE COUNTY WATER DEPT. 600 MUSTIAN STREET KILL DEVIL HIL NC 27948

SEQUENCE/ SAMPLE NUMBER ANALYSIS

ARSENIC IIIUG/L ARSENIC VUG/L "TOTAL" ARSENICUG/L
01/BLANK***<0.5
02/conc reiss 36 113 149. Reiss Conc
03/DIST <0.5 5 5.
04/FEED TO UNITS 9 5 14. Perm Feed to Units
05/H+T INFLU 23 33 56. RAW Water
06/H+T EFFLUENT <0.5 6 6.
07/1ST STAGE PERM * * <0.5 Reiss 1stage Perm
08/2ND STAGE PERM * * <0.5
09/REISS IN?? STAG 2 53 55. ReiSS interstage Conc
10/REISS COMBINED * * <0.5 Reiss Combined Perm
11/U.S. FILTER EFF * * <0.5
12/SEVERN TRENT EF * * <0.5
13/WRT EFF
14/WRT 2 1 1 2.
15/WRT 4**
HUFFMAN SEQUENCE NUMBER 09 REISS IN?? STAGE PERM HUFFMAN SEQUENCE NUMBER 10 REISS COMBINED PERM HUFFMAN SEQUENCE NUMBER 12 SEVERN TRENT EFF

'Total" arsenic as reported above is sum of inorganic arsenic species in solution at time of analysis (arsenate + arsenite). Arsenite (As+3) measured on separate sample aliquot, and arsenate (As+5) calculated by difference.

*Arsenate and arsenite speciation analyses not performed since "total" arsenic below limit of detection.

SENT BY: HUFFMAN LABORATORIES;



Quality Analytical Services Since 1936 4630 Indiana Street • Golden, CO 80403 Phone: (303) 278-4455 • FAX: (303) 278-7012

DATE 4/30/03 LAB# 137203 P.O. RECD 04/16/03

ANALYSIS REPORT

NANCY ROOP LOOMIS DARE COUNTY WATER DEPT. 600 MUSTIAN STREET KILL DEVIL HIL NC 27948

TOTAL

SEQUENCE/ SAMPLE NUMBER

ANALYSIS

ARSENICUG/L	ARSENIC+IIIUG/L	ARSENIC+VUG/L

	ARSENICUG/L ARSENIC+IIIUG/L ARSENIC+VUG/L
	01/BLANK 4-15-03 <0.5 * * *
	02/H+T INFLUENT 4 61 1 60. RAW Wath
	03/H+T EFF 4-15-03 8 <0.5 8.
	04/KITTY HAWK INF 3 <0.5 3.
•	05/KITTY HAWK EFF 2 < 0.5 2.
	06/PERM FEED 4-15 14 8. 7 6. Perm Feed to units
	07/REISS CONC 4-15- 155 116 39. Reiss Conc
	08/REISS 1ST STAGE 4 <0.5
	09/REISS 2ND STAGE 12 < 0.5
	10/REISS COMBINED 4 <0.5 Reiss Combined perm
	11/REISS INTERSTAG 55 18 37. Reiss intenstage Conc
	12/SEVERN TRENT EF <0.5 * *
	13/U.S. FILTER 4-1 <0.5 * * FFF went
	14/WRT EFF 4-15-03 <0.5 * *
	15/WRT VESSEL 2 4 2 2 <0.5
	16/WRT VESSEL 4 4 <0.5 * *

HUFFMAN SEQUENCE NUMBER 02 H+T INFLUENT 4-15-03 HUFFMAN SEQUENCE NUMBER 06 PERM FEED 4-15-03 HUFFMAN SEQUENCE NUMBER 07 REISS CONC 4-15-03

Cla not Feeding on unit



Quality Analytical Services Since 1936

4630 Indiana Street • Golden, CO 80403 Phone: (303) 278-4455 • FAX: (303) 278-7012 DATE 5/16/03 LAB# 142503 P.O. RECD 05/01/03

ANALYSIS REPORT

NANCY ROOP LOOMIS
DARE COUNTY WATER DEPT.
600 MUSTIAN STREET
KILL DEVIL HIL NC 27948

(or 2/2/6)

SEQUENCE/ SAMPLE NUMBER ANALYSIS

		"TOTAL" ARSENICUG/L	AS+3	-UG/L AS+5	UG/L	
	01/BLANK	<0.5	* -	*		
	02/FEED TO UNITS-	16	5	11.	Perm Feed to l	etini
	03/H+T RAW ~	88	0.5-	88.	Influent	
	04/H+T EFF	4	<0.5-	4.		,
	05/REISS COMB PERM	<0.5	* -	*	Reiss combined	l pern
	06/REISS CONC					
	07/REISS 1ST STAGE	<0;.5	* -	*	" 1st step f	relm
	08/REISS 2ND STAGE	<0.5	* -	*	" 1st step f	11
	09/SEVERN TRENT EF	F - <0.5	* -	*		
	10/U_S. FILTER	<0.5	* -	*	EFFINERS	
	11/WRT EFF	<0.5	* -	*		
	12/WRT VESSEL 2	2	1	1.		
	13/WRT VESSEL #4-				5	
1	Reiss inter-	stage Conc u	sas not	tested.		
	HUFFMAN SEQUENCE NU HUFFMAN SEQUENCE NU	JMBER 07 REISS	1ST STAGE	PERM		

"Total" arsenic as reported above is sum of inorganic arsenic species in solution at time of analysis (arsenate + arsenite). Arsenite (As+3) measured on separate sample aliquot, and arsenate (As+5) calculated by difference.

^{*}Arsenate and arsenite speciation analyses not performed since "total" arsenic below limit of detection.



Quality Analytical Services Since 1936

4630 Indiana Street • Golden, CO 80403 Phone: (303) 278-4455 • FAX: (303) 278-7012 DATE 5/27/03 LAB# 148503 P.O. RECD 05/14/03

ANALYSIS REPORT

NANCY ROOP LOOMIS

DARE COUNTY WATER DEPT.

600 MUSTIAN STREET

KILL DEVIL HIL NC 27948

SEQUENCE/ SAMPLE NUMBER ANALYSIS

TOTAL

ARSENIC---UG/LI ARSENIC+III-UG/L ARSENIC+V--UG/L

	01/BLANK*	
	02/FEED TO UNITS 13 2 11. Perm to the units	
	03/H+T INF 87 <0.5 87. RAW water	
	04/H+T EFF 17 1 16.	
)	05/1ST STAGE CONC 42 1 41. Reiss interslage Con	ん
	06/1ST STAGE PERM <0.5 * * Reiss 1 State Peli	Μ
	07/2ND STAGE PERM <0.5 * * Reiss 2 nd Stage Pe	err
	08/COMBINED PERM R <0.5 * Reiss Combined pe	Cn
	09/FINAL CONC. REI- 101 4 97. Reiss ExONC	
	10/US, FILTER EFF <0.5 *	
	11/VESSEL #6 <0.5 * * Wat Vesse #6	
	12/WRT VESSEL #8 <0.5 * * WRT VESSEL #8	
	HUFFMAN SEQUENCE NUMBER 05 1ST STAGE CONC. REISS HUFFMAN SEQUENCE NUMBER 06 1ST STAGE PERM. REISS HUFFMAN SEQUENCE NUMBER 07 2ND STAGE PERM. REISS HUFFMAN SEQUENCE NUMBER 08 COMBINED PERM REISS HUFFMAN SEQUENCE NUMBER 09 FINAL CONC. REISS	

[&]quot;Total" arsenic as reported above is sum of inorganic arsenic species in solution at time of analysis (arsenate + arsenite). Arsenite (As+3) measured on separate sample aliquot and arsenate (As+5) calculated by difference.

^{*}Arsenate and arsenite speciation analyses not performed since "total" arsenic below limit of detection.



Quality Analytical Services Since 1936

4630 Indiana Street • Golden, CO 80403 Phone: (303) 278-4455 • FAX: (303) 278-7012

ANALYSIS REPORT

DATE 6/19/03 LAB# 153703 P.O. RECD 05/28/03

Pec 6-23-03

NANCY ROOP LOOMIS
DARE COUNTY WATER DEPT.
600 MUSTIAN STREET
KILL DEVIL HIL NC 27948

	SEQUENCE/ SAMPLE NUMBER	ANALYSIS	
	TOTAL	L ASUG/L AS + 3UG/L AS + 5UG/L	
		<0.5 * *	
	02/H+T INF	56 13 43. RAW Water	
	03/H+T EFF	32 1 31.	
	04/PERM FEED	16 1 15. Perm Feed to unit	>
_	05/REISS 1ST STAGE	65 3 62. Reiss 1st Stage per	m
		137 6 131. Reiss Conc	~
	07/REISS 1ST STAGE	1 <0.5 1. Reiss 1st stage pr	erm
	08/REISS 2ND STAGE	3 1 2. Reiss 2nd 5tA6 P	x(r
	09/REISS COMB. PER	1 1 <0.5 Reiss Combined pe	erm
		<0.5 * *	
	11/U.,S. FILTER EFF	<0.5 * *	٠
	12/WRT #6	<0.5 * *	
	13/WRT #8	<0.5 * *	
	HUFFMAN SEQUENCE NUMBE		
	HUFFMAN SEQUENCE NUMBER		
	HUFFMAN SEQUENCE NUMBER		•
	HUFFMAN SEQUENCE NUMBER		
	HUFFMAN SEQUENCE NUMBER	R 10 SEVERN TRENT EFF	
_			

"Total" arsenic as reported above is sum of inorganic arsenic species in solution at time of analysis (arsenate + arsenite). Arsenite (As + 3) measured on separate sample aliquot and arsenate (As+5) calculated by difference.

^{*}Arsenate and arsenite speciation analyses not performed since "total" arsenic below limit of detection.

Final Report

APPENDIX D OPERATORS LOG

3,2003

Operatorsuse this note book to make Comments - observation 5 of ALL As. Polot unds

Operator's Notebook for Absenic Pilot 3-20-03 Wells, 2-3-6

3-21-03 Wells 2-3-6

-> Muxed up a Ferric Chloride & Chlorine Salution Grthy Hungarford & Terry Pilot

3-22-03 Wello- 2-3 Iron + Cl2 up on Hungerford + Terry - PLO Increase in effluent By-Pass

valeller

3.23-05 Wells 2, 3, 6

3.24-03 Wells 2,3,6

3-25.03 Wells 2, 3, 6

3.26-52 Wells 2,3,7

3-28 Wells 3+10 BARK Washed Hungerford Horry

3-29-03 Wells 3+10
Cl2 Highon Hungerford Aerry Ecclosed Adjusted etun
Cl2 low on News unit majusted up
Filled Hungerford Marry Chem. Day Hauks.

3-30-3 wells 3+10 P30H

- Excessive C12 on Hungerfurd/Terry Effluent checking it every two hours.

- Filled Hungerfurd/Terry Day tacks 3pm

- Reiss unit is hard to check for Feed C12 - Art said that you have to check it at the right time to set A good heading. I found that if you put heavent in bother and Add a couple of Drops of 420 From 51-41 At a time you can tell by color charge when you

3-31-03 wells 3+10
Found chemicals to not feeding
3-31-03 on Hungerford/Terry - reset breaker

will got at necessite heading.

I faxed to them. He said we only needed to test their Unit ones per week. However NRL, Bob O, Pat I and Ian W. would have to give the OK for that.

C/2 - for Hungeford Terry dropping

3-31-03 PS 2 15 Shiff

- Filled Reiss Sodien Bisokite Day tank @ 645m Bes level 6.5 filled to 15

- Filled Hunsenford/Tenry Cla Day tack, bes level 5 filled to 10, Cla is feeding faster than I now Solution.

* Tank levels at 7pm 3-31-03 Cl2 10 inchs

2An Hungdord/Terry Day Tanks Seen to be keeping pace with each other, Cl2 on Effluent has dropped also.

4-1-03 ABIMW 1ST SHIFT

Well'S 3+10 ON

Ch was NORMAN ON Hungerford & Terry This MOENING.

ALL PLOT WATS FUNNING SMOTHLY.

4-1-03 Collected As Sangles+ Sexto Huthman Hessuer Wells.

3,10

4-1-03 H&T pumps off again at 3:45 pm I reset ground fault breaker and pumps came back on.

Please check ground fault and reset it each time you check the Cl2 on the Riese unit.

- Filled Day tracks on Hungerfurd/Terry unit, Iron to 10 And C12 to 10.5. 8pm

4-2-13

RIESSE UNIT, FOUND ON POST BISSULFACE CL OF .21, NOTICED PUMP WAS AUR LOCK. UN MIRLOCK PUMP GOT IT TO PUMP & CL BACK TO .02.
OTHER PLLOT UNTES NORMAL. EXCEPT ETT FROM HTT HAD A DISCOLOR TO IT GETTING-SAMPLE.

- THE OPM ON HAT is Hopm DH cheched it atimes SEE NEXT PAGE any of the pilot units please adjust it to where it is supposed to be.

If you do not know what SiT 1.5 GPM

value to adjust for flow control please ASK or

READ THIS

REISS 20 GPM 1st perm.

- The Reiss unit has several other flows that can be adjusted. NRL or 13 will adjust those Operators just adjust 1st stage perm. flow using the blue handle HPP by-pass valve. 20 GPM
- at bottom of the unit. Look at plastic flow through type gate valve flow meter and adjust to 1.5 Gpm
- -> 55T flow value is round knob at bottom left of unit Road digital flow meter on middle left of unit. 0.46PM
- WRT flow valve is at bottom left of trailer by the white bucket, read digital flow meter at same location. 0.50 6PM
- -> US filter flow control is by valve that is taped up with electrical tape, time flow meter on in flow to unit with a stop watch, should be 5.0 GPM



4-3-03 Weighed the decanted fluid from Back Washing the H&T unit 27165 B

4-4-03 Charlie from WRT called and requested that we increase the flow on their unit to 1.0 GPM B turned it up 2PM

4-5-3 Filher Ihm Day Lock H+T to Binch 4-6-3 Filher C/2 Day tak H+T to

Reiss - From 60%, Postuniair Locked, Bisulfite Auf-CIZ: 07 NU

4-7-03 On the Raiss unit please record Hrs from Hrs meter on the control box.

4-7-03 When you sample the H&T unit from the effluent tap please shot off the little value at the end # \$ of the tap so water fort drip on the floor all day! Thanks B

Filler HBT Day Tracks (12 Added 554/FC Added 558/FC Added

4-8-Filled HIT CI2 PAY TANK
-Fixed Reiss CI2/Sodium Bisulphite feed lives so they
stay below fluid level in tank.
- CI2 line still leaking, Hose from Dump Head to permente
line 1 stood short.

4-8-3 BACK WAShed /Flushed Hunserford + Terry pilot unit Meret Ho flow to 1,5 spm. 4-10-03 Filled Reiss Sadiam Bisulfate day tank. Plant Down @ 9:50pm Due to Storm + Power Chickens 4-11-03 Plant start-up Bar 9-10:30 Am Storted Cleaning pump & opened all valves to Arsenic units & cleaning pump.
Unair locked C/2 pump for Reiss unit. Added 18 gollow Fe To HAT ARSONIE unit. 4-13-BY-16LED HAT EERRIC CHLORIDE AND C/2 4-14-03 Started 3 trains w/wells 1,4,5,6,9,10 4-15-05 Filled Huger/Terry c/z tack, Anning low or fettic chloride - Clz pump on Reiss Airhould AGAZIO Running 3 trains 24 hrs Wells 1,4,5,6,9,10 - Collected Sarpher + Sent to Huffman + Geo Science Frontier - wells 1,4,5,6,9,10

- PEISS UNIT POST (IZ WAS ARRIOCKED WARRED LINAUR

4-16 Backwash Hunger ford & Terry unt for 15 min & 4gpm anit is that down close low From chem, Iron chem been here FRI Day

4-17-03 H+T OFF Line -waiting for Iron Worked on look on Riess unit Nacl food (Replaced food tube) But it still looks.

400.03 Plantshul Down @ 1.30pm - Float in Cleaning tank Blew-off - Trench Flooded

4-21-03 Start up Polot Units @ 11:30 Am, Wells 2.8

4.23.03 Replaced pump head on Raiss Unit (Sodium Hypo) For Worked on discharge leak on same. Unit not pumping very well!

4-23-03 Filled Ferric Chloride day tank on H&T unit and started it back up

14-03 Shut Down Reiss und- Clz pump La Will not pump clz. LB called + the company is sending now another pump.

4/2/03 7Am. Added to gather Azo/13/each To H+J: Added 10 saller Ferre Clorida THE MI

y/re 6Pm Abed 10 galler HZo/Blenh VO HAT. We

1/29 Cl2 Dump on Reiss unit was installed to Jay.

New pump and New Check Value.

- Still will not such correctly

- CP/ Said that the guys in Ochacuke told in they had to cot the lead soldien with 30% they had to set pump to work. CP

Also said a penistolic pump may prove better than the diaphtragen type

-Cl2 will bot tood hesely And Still Ain locks often NO MATER what youdo's moved pump down on the ground so it has a Flooded suction via a siphon, Pump is pumping Much better now, how ever... if the siphon is broken then the pump quits pumping. Fill the the the Cl2 tank with at least 50/50 water/Cl2. We may even go with 75% water, 25% Cl2 this reduces air in the Cl2 solution, sump needs to run in the 60 to 80% range to get .5 Cl2 with diluted Cl2.

- 4.28-03 Added 10 gal. Bleach & 10 gal. Iron erap to H&T unit. B
- 5-1-03 Added Sodium Hypochlorite & Sodium bisulfite to day tanks on Reiss unit.
- 5-3-3 Filled Ray takes on HIT Clato 1th Ironto 12 Reiss unit still not feeding Cla Correctly Reiss unit moter was cycling on and off today had to Eper value All the way for motor to stay on.
- 5-4-3 heiss unit will not food C/2 More than

 My A few minutes before it Airlocks pumps Serious

 Cosign flow present when the operature spends procious

 Whoves manipulating equipment to set nesults:
 - 5-5-03 Reiss Unit Cla pump CANNOT OVER come the BACK PSI. Worked on it un tell 10:K5 m. Replaced pump with the the Original pump and got 1/2 up.
- 5-6-03 REISS UMT C/2 chedl but AIR LOCKEN. WARR
 - 5-7-03 Fopped off Sodium Hypochloride And Fill Sodium Bisultite TANK From 4.5 to 15
- 5.803 C/2 pump Airlocks often, UN Arlocked it two ceofoday

5-903 Backwashed HAT unt

Spo 1034/on Added to HTT CLZ

5-13-03 Turned of PSi switch (cut off) on Reiss Unit Several times (at least 3) to attemp to keep flows at 20 gpm 1st stage perm, 3.6 2nd stage perm and 2.65 gpm Conc. flow.

Unable to achieve 20 \$ 3.6 GPM on Perm as of today 5-13-03

Any equipment that required the maintenance of the Raiss (C/2 addition problem) or the It's T (Back wash & Chem. addition) Will not be User friendly for NRO operations personal.

The WRT united, the severn & Trent Unit & The US Filters Unit have required no maintenance, Back Wash or Cham, feed problems

5-15-03 Weighed H&T sludge after decanting 41-23 = (18) B Back washed H&T unit +Omin, at 4.5 GPM B

ADDED 10 gal 6/2 SOLUTION - HAT unit

5-15-03 Increased Speed on HiT ferric feed to try to get it to feed also pumped to Atmosphere psi several times a in effort to get it to feed.

5-20-03 Fred filled Ferric tank on H&Tunit.

5-20-03 Filled & Sodium Bisuffite tank on Reiss unit.

5.21-03 Weighed sludge on H&T unit 32-23 = 9165.

From:

"lan C. Watson, PE" <waterpro@msn.com>

To:

"Robert Oreskovich" <BobO@darenc.com>; "Pat Irwin" <pati@darenc.com>; "Nancy Loomis"

<nancyl@co.dare.nc.us>

Sent:

Tuesday, May 20, 2003 9:52 AM

Subject:

Arsenic!

Now that the test has been running for two months, I would like to discontinue the ferric feed to the H&T system, but maintain the hypochlorite feed to convert 111 to V. Nancy, you probably should talk to the guy who set it up to make sure that you have the hypo dose right. Santa Rosa is great. Cheers, Ian.

5-22-03 Back washed H&T unit Weighed previous sludge

Started HET back up with C/2 feed only Added C/2 at the new mix ratio of 227ml. Bleach/10gal. H20

576 Fell 0/2 10gal HOT

5-2700 END of Pilot Study

Final Report

APPENDIX E OPERATING DATA LOGS

SYSTEM
MN-GREENBAND
ND TERRY
IGERFORD A
Z

2,36 2,36 2,36 2,36 2,36 2,36 3,10 3,10 3,10 3,10 3,10 3,10 3,10 3,10	2.8 2.4 2.4 2.4 2.4 1.2.3.4.7.8.9.10 1.2.4.7.8.9.10 1.2.4.7.8.9.10 1.2.4.7.8.9 1.3.4.5.6.8.9.10 1.4.5.6.8.9.10 1.4.5.6.8.9.10 1.4.5.6.9.10 1.4.5.6.9.10 1.4.5.6.9.10 1.4.5.6.9.10
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0.576 0.576 0.576 0.632 1.254 0.632 0.1704 0.1704 0.1704 0.113 0.113 0.113 0.113 0.113 0.113 0.113 0.114 0.114 0.564 0.564 0.683 0.683 0.683 0.683 0.683 0.704 0.113 0.1	0.205 3.59 3.75 3.16 0.335 0.683 0.683 0.683 0.683 0.083 0.083 0.083 0.083 0.084 0.084 0.084 0.082 0.086 0.082 0.083 0.082 0.083 0.0
4 2 2 2 2 2 2 2 2 2 3 4 4 4 7 2 2 2 2 2 2 2 4 4 4 4 7 2 2 2 2	700007747000744000000000000000000000000
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NAN 10.3 10.3 24 24 24 24 24 24 24 24 24 24 24 24 24	24 24 24 24 24 24 24 24 24 24 24 24 24 2
MW/LB PS/LB MW/LB PS MW/LB PS MW/LB NC/PS DH/PS DH/PS DH/PS DH/PS MW/DH AB	AB A
7 PM Allnight	Alinight Ali
8:40 AM 8:40 AM 1:40 AM 1:40 AM 1:40 AM 1:40 AM 1:40 AM 8:00 AM	8 8:00 AM 8 8:00 AM
322/2003 322/2003 322/2003 322/2003 322/2003 322/2003 322/2003 322/2003 41/200	4721/2003 4721/2003 4721/2003 4721/2003 4721/2003 4721/2003 4721/2003 4721/2003 4721/2003 4721/2003 4721/2003 4721/2003 4721/2003 4721/2003 5712/2003 5721/2003 5721/2003 5721/2003 5721/2003 5721/2003 5721/2003 5721/2003 5721/2003 5721/2003 5721/2003 5721/2003 5721/2003 5721/2003 5721/2003 5721/2003 5721/2003 5721/2003 5721/2003

Column C	Operators Initials	Total Hours Onerated	Market Barneller	Committee of the Party of the P	Total State of the	E-mant	_	-	-	_	.5	Ļ,	ŀ	t		
1		Previous Day	Meter Keading	Lind (gpin)	Arsenic	Turbidity		+-	+-		٠, د	-1-			Production Wells	
1, 1, 1, 1, 1, 1, 1, 1, 1, 1, 1, 1, 1,	SALB		88	0.5	0	0.22	$\vdash \vdash$		$\parallel \parallel$	0		H	2	R	2,3,6	
1. 1. 1. 1. 1. 1. 1. 1.	AN C	አ	28 88	0.40	0	000	20.084	0	0	-	7 -	4	4 (8 8	2,3,6	
1, 1, 2, 2, 3, 4, 6, 6, 6, 6, 7, 7, 7, 7, 7, 7, 7, 7, 7, 7, 7, 7, 7,	S	10	143	0.52	0	900	0.073	0	0	- 0	- 0	-	7	3 8	23.6	
1. 1. 1. 1. 1. 1. 1. 1.	MW	10.75	162	0.51	0	0.2	0.093	0	0	0	0	-		8	2,3,6	
1, 1, 1, 1, 1, 1, 1, 1, 1, 1, 1, 1, 1,	A	11.5	86	0.52	0	0.17	0.14	0	0	0	0		-	9	2,3,7	
1, 1, 1, 1, 1, 1, 1, 1, 1, 1, 1, 1, 1,	5 4	11.25	780	0.53	2 6	41.0	20.0	5 0	3 0	-	5	-	٥	9 0	0. 6. c.	
No. 10, 10, 10, 10, 10, 10, 10, 10, 10, 10,) [10.5	334	0.52	, ,	3 %	25.0	, -	,	-	-		-	۶ ۰	5,5	
No. 10, 10, 10, 10, 10, 10, 10, 10, 10, 10,	NC/PS	24	400	0.5	0	53.	0.334	0	0	0	0	0	0	16	3.10	
No. 10, 10, 10, 10, 10, 10, 10, 10, 10, 10,	DH/PS	24	88	0.48	0	1.72	0.425	0	0	0	0	0		16	3,10	
24 956 0.05 0.0 1.97 0.05 0.0 </td <td>MW/DH</td> <td>24</td> <td>535</td> <td>0.51</td> <td>0</td> <td>223</td> <td>0.595</td> <td>0</td> <td>0</td> <td>0</td> <td>0</td> <td>0</td> <td>0</td> <td>10</td> <td>3,10</td> <td></td>	MW/DH	24	535	0.51	0	223	0.595	0	0	0	0	0	0	10	3,10	
24 867 0.5 0.6 0.6 0.7 0.0	ABMW	24	908	0.5	0	1.91	0.555	0	0	0	0	0	0	9	3,10	
24 517.1 612.0 61.0 <th< td=""><td>88 °</td><td>24</td><td>673</td><td>0.5</td><td>0</td><td>8</td><td>0.621</td><td>0</td><td>0</td><td>0</td><td>0</td><td></td><td>0</td><td>12</td><td>3,10</td><td></td></th<>	88 °	24	673	0.5	0	8	0.621	0	0	0	0		0	12	3,10	
24 9571 0.6289 0 0.035 0	7 0	24	6 5	600	0	57.	2000	-	5 0	5		- -	٥	9	8,10	
24 (1988) (1989) (1999)	NCIDA	*7	100	0.43	0	0.0	3 6	> 0	> =				9	2	6,1	
24 11173 0.077 0 0.14 0.038 0	DHPS	77	1050	0.937	0	52.0	243	0	0 0	0	0		-	47	6,7	
24 1519 0.057 0 0.12 0.012 0	MW/DH	24	1178	0.877	0	72.0	9500	, 0	0	0	0	. 0	- -	zα	6/2	
24 1440 0.088 0 0.112 0.0072 0	MW	24	1310	0.517	0	0.14	0.012	0	0	0	0	-	-	2	7.9	
24 1659 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	AB	24	1440	0.898	6	0 12	0.012	0	0	0	c	-	c	12	69	
24 16807 0.0868 0 0.1 0.017 0.017 0	ARICP	76	1580	0.860	,	24	0.012		0	0	0		,	1 5	0.0	
24 1888 1889 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	AB	77	1607	980	0	5 6	0.012	0	,	,		0	> <	7.	3.40	
24 1889 100000 10 100 10		4 7	100/	0.300	3	5	0.013	- ·		>		9	5	4	0,70	
24 1838 1240 100 10 <t< td=""><td>200</td><td>*7</td><td>000</td><td>0.933</td><td>0</td><td>4 6</td><td>100</td><td>0</td><td>0</td><td>0</td><td>0</td><td>> 0</td><td>0</td><td>2</td><td>01.0</td><td></td></t<>	200	*7	000	0.933	0	4 6	100	0	0	0	0	> 0	0	2	01.0	
24 1788 1 0 0.115 0.0001 0	2	24	8181	0.806	0	61.0	0.004	0		0	0	o i		4	3,10	
24 2219 0.598 0 0.11 0.001 0	CYCLYMAN	7.4	855	-	9	0.15	0.00	ا د	- -	-	- -	- -	٥	4	3,10	
24 2259 0.0466 0 0.017 0.016 0	MW	74	2078	-	5	U.11	1000	5	0	0	0	9	0	16	1,4,5,6,9,10	
24 2550 0.086 0. 0.172 0.0008 0	8	24	2219	0.968	0	0.12	0.015	0	0	0	0	0	0	9	1,4,5,5,9,10	
24 2485 0.877 0.017 0.004 0	7	24	2350	0.98	0	0.12	0.003	0		0	-		٥	2	1,5,6,7,9,10	
24 2531 156 0 0.143 0.004 0	<u>.</u>	24	2485	0.877	٥	0.12	0.004	0	0	0	0	0	0	£	1,5,6,7,9,10	
26 2786 11 0 021 0 0 0 0 0 0 0 0 0 0 0 0 0 14 24 3058 0.084 0 007 0.01 0 0 0 0 0 0 12 24 3158 1 0 0.03 0.015 0	2	24	2631	0.36	0	0.13	0.001	0	0	0	0	0	0			
246 2268 2268 2268 1 1 0 0.271 0.01 0										+						
24 30587 0.5841 0.007 0.007 0.01 0	CP/DH/MW	2.6	2/86	-	0	0.21	D	0	0	0	0	0	0	4	28	
24 3153 13 0 0.05 0.05 0 0 0 0 0 0 14 15 14 0 0.05 0	AB.	24	2887	0.941	0	0.07	0.0	0	0	0	0	0	0	12	2,8	
24 3153 1 0 006 0.02 0 0 0 0 1 1 1 0 0 0 0 0 0 0 1 1 1 0 <t< td=""><td>AB</td><td>24</td><td>3026</td><td>0.38</td><td>0</td><td>9.08</td><td>0.015</td><td>0</td><td>0</td><td>0</td><td>0</td><td>0</td><td>0</td><td>12</td><td>2,8</td><td></td></t<>	AB	24	3026	0.38	0	9.08	0.015	0	0	0	0	0	0	12	2,8	
24 3281 1 0 0.21 0.02 0 0 0 0 4 16 24 3428 0.98 0 0.02 0.02 0 0 0 0 0 14 16 24 3859 1.007 0 0 0 0 0 0 0 0 14 14 24 3859 1.007 0 </td <td>AB</td> <td>77</td> <td>3153</td> <td>-</td> <td>0</td> <td>0.08</td> <td>0.02</td> <td>0</td> <td></td> <td>0</td> <td>0</td> <td>٥</td> <td>2</td> <td>7</td> <td>2,8</td> <td></td>	AB	77	3153	-	0	0.08	0.02	0		0	0	٥	2	7	2,8	
24 3428 0.088 0 0.02 0.02 0 0 0 0 0 4 146 24 3851 0.089 0 0 0.000 0 0 0 0 4 14 24 3851 0.099 0 0 0 0 0 0 0 0 0 14 14 24 3851 0.096 0	AB	24	3291	-	0	0.21	0.02	0	0	0	0	0	4	9	2,8	
24 38567 0.056 0	NC/PS	24	3428	0.38	0	0.02	0.02	0	0	0	0	0	4	16	2.4	
24 38581 0.389 0 0 0.0009 0	DH/PS	24	3567	0.95	٥	0	0.021	0	0	٥	0	0	4	4	2.4	
24 3859 1,007 0 0,009 0,001 0 0 0 0 0 0 0 0 0 0 0 0 0 14 24 4120 1 0 0,07 0.018 0	DH/PS	24	3691	0.99	0	0	600.0	0	0	0	0	0	4	14	1,2,4	
24 3871 0.964 0 0.029 0.01 0	MW	24	3839	1.007	0	90.0	0.001	0	0	0	0	0	0	16	1,2,6,7,8,9,10	
24 4120 1 0.07 0.03 0.0 0 0 0 0 0 0 14 0 14 0 0.14 0	æ	24	3971	0.964	0	0.02	0.018	0	0	0	0	0	0	14	12478910	
24 4316 1 0 0.08 0.002 0 0 0 0 14 24 44826 1 0 0.11 0.018 0 <td>გ</td> <td>24</td> <td>4120</td> <td>-</td> <td>0</td> <td>0.07</td> <td>0.03</td> <td>0</td> <td>0</td> <td>0</td> <td>0</td> <td>0</td> <td>0</td> <td>14</td> <td>12478910</td> <td></td>	გ	24	4120	-	0	0.07	0.03	0	0	0	0	0	0	14	12478910	
24 4386 1 0 0.11 0.011 0 <t< td=""><td>AB</td><td>24</td><td>4316</td><td>-</td><td>6</td><td>800</td><td>0.000</td><td>c</td><td>0</td><td>0</td><td>0</td><td>c</td><td>6</td><td>14</td><td>12478910</td><td></td></t<>	AB	24	4316	-	6	800	0.000	c	0	0	0	c	6	14	12478910	
24 44650 11 0 0.11 0.01 0 <	0	76	4386		, ,	1	0.048	0		0	0 0	,	0 0		2.00.00	
24 4680 1,2 0 0.07 0.02 0 <	DHIDS	77	CSPP	-	,	5	2000	, c	0			0 0	> <		2,40	
24 4801 0.523 0.008 0.001 0	2000	\$ 6	Ace.	- 5	,	5 6	200		> 0				> 0	: :	240	
24 8817 0.9254 0.00 <	פאונה	47	1000	7.1	3	3 6	7.007	> 0	> 0	- -		5	> 0	7	410	
24 4842 0.935 0 0.01 0.008 0	PB	24	1084	0.923	0	60.0	0.001	0	0	0	0	0	0	2	2,10	
17.8 5056 0.941 0 0.06 0.007 0	ΑB	24	4942	0.935	0	0.0	0.008	0	0	0	0	٥	0	9	2,10	
24 5176 0.908 0 0.06 0.09 0	CP	17.8	5056	0.941	0	90.0	0.007	0	0	0	0	0	0	10	3.7.8.9	
24 £530 0.961 0.08 0.007 0	S	24	5176	0.908	0	90.0	600.0	0	0	0	0	0	0	x	3,7	
24 5437 0.888 0 0.13 0.013 0.01 0	82	24	2530	0.901	0	0.08	0.007	0	0	0	0	0	0	16	1345789	
24 5569 0.905 0 0.11 0.02 0 0 0 0 0 1 12 24 5728 0.984 0 0.09 0.01 0 0 0 0 0 0 0 1 <td< td=""><td>DH/PS</td><td>24</td><td>5437</td><td>0.898</td><td>0</td><td>0.13</td><td>0.013</td><td>0</td><td>0</td><td>0</td><td>0</td><td>0</td><td>0</td><td>9</td><td>1345789</td><td></td></td<>	DH/PS	24	5437	0.898	0	0.13	0.013	0	0	0	0	0	0	9	1345789	
24 5728 0.984 0 0.09 0.017 0 0 0 0 0 0 14 24 5841 1.07 0 0.03 0.11 0 0 0 0 0 0 0 14 24 5870 0.93 0 0.01 0	HQ/WW	24	5559	905	c	0.11	200	o	c	c	c	G	-	12	1345789	
24 5841 1,77 0 0.03 0.01 0	\$AAA	76	17.72 A.773	7300	c	g	7,500				-			5	1316720	
24 5071 1,37 0 0,01 0,01 0,01 0,01 0,01 0,01 0,01 0,01 0 <	av.	100	5044	70.4	,	88		0	0	0				7,	6,0,7,0,4,0,1	
24 5370 U.S.S. 0 U.D.Y. 0.00 0	2 5	13	5 5	5		3 3	500	0	,	,	,	,	,		0,00	
24 6118 0.95 0 0.05 0.011 0 1 16 24 6436 0.96 0 0.06 0.07 0	2	24	2/8	0.33	2	5	0.008	2	3	2	0	0	0	2	4,5,6,7,9,10	
24 6276 0.96 0 0.06 0.01 0 0 0 0 0 0 1 16 24 6436 0.96 0.06 0.03 0.06 0.03 0 0 0 0 0 1 16 24 6576 1.06 0 0.11 0.011 0.011 0 0 0 0 0 0 10 1 14 24 6932 1.048 0 0.06 0.06 0 <t< td=""><td>4</td><td>24</td><td>6118</td><td>98.0</td><td>0</td><td>60.0</td><td>0.011</td><td>0</td><td>0</td><td>0</td><td>0</td><td>0</td><td>0</td><td>12</td><td>4,5,6,8,9,10</td><td></td></t<>	4	24	6118	98.0	0	60.0	0.011	0	0	0	0	0	0	12	4,5,6,8,9,10	
24 6435 0.36 0.06 0.02 0 0 0 0 0 0 1 16 24 6576 1.06 0 0.05 0.008 0 0 0 0 0 0 0 0 10 0 10 10 0 10 0	NC	24	6276	96.0	0	0.09	0.01	0	0	0	0	0	1	16	4,5,6,8,9,10	
24 6576 1,06 0 0.05 0.08 0 1 14	SC	24	6436	96'0	0	90.0	0.02	o	0	0	0	0		16	4568910	
24 6759 0.36 0 0.11 0.011 0 0 0 0 0 0 1 1 14 24 6922 1.048 0 0.06 0.06 0 0 0 0 0 0 12 24 7072 1.048 0 0.06 0.089 0<	CP/DS	76	8578	8	c	30	ă		-	c	-	, ,	c	5	45.00.40	
24 69723 1.05 0 0.01 0.01 0 0 0 0 0 14 24 7072 1.048 0 0.06 0.08 0 <td< td=""><td>פונס</td><td>***</td><td>0/8</td><td>3 8</td><td>></td><td>3</td><td>900</td><td></td><td>•</td><td></td><td></td><td></td><td>,</td><td>2</td><td>4,0,0,0,10</td><td></td></td<>	פונס	***	0/8	3 8	>	3	900		•				,	2	4,0,0,0,10	
24 6922 1.05 0 0.06 0.06 0 0 0 0 0 12 24 7072 1.048 0 0.06 0.008 0 0 0 0 0 0 0 0 0 0 0 0 12 <td>1</td> <td>47</td> <td>80/0</td> <td>g S</td> <td>3</td> <td>C.13</td> <td>רוטט</td> <td>2</td> <td>0</td> <td>2</td> <td>-</td> <td>9</td> <td>-</td> <td>4</td> <td>4,0,6,8,9,10</td> <td></td>	1	47	80/0	g S	3	C.13	רוטט	2	0	2	-	9	-	4	4,0,6,8,9,10	
24 7072 1,048 0 0.06 0.008 0 0 0 0 0 0 8 24 7/63 1,041 0 0.07 0.029 0 0 0 0 0 12 24 7/453 1,037 0 0,1 0,039 0 0 0 0 0 0 12 24 7/608 1,026 0 0,049 0,013 0 0 0 0 0 0 0 0 0 0 0 0 0 20 20 24 7/746 1,239 0 0,056 0,037 0 0 0 0 0 0 0 0 0 16 16	DHIPS	24	6922	8	o	0.08	0.006	0	0	0	0	0	0	12	4,6,5,8,9,10	
24 7163 1.041 0 0.07 0.029 0 0 0 0 0 0 12 24 7313 1.037 0 0.1 0.031 0 0 0 0 0 0 0 0 12 24 7453 1.03 0 0.04 0.03 0 0 0 0 0 0 0 0 20 24 77608 1.226 0 0.04 0.013 0 <td>DHVPS</td> <td>24</td> <td>7072</td> <td>1.048</td> <td>0</td> <td>90.0</td> <td>0.008</td> <td>0</td> <td>0</td> <td>0</td> <td>0</td> <td>0</td> <td>0</td> <td>8</td> <td>1,4,5,6,9,10</td> <td></td>	DHVPS	24	7072	1.048	0	90.0	0.008	0	0	0	0	0	0	8	1,4,5,6,9,10	
24 7313 1.037 0 0.1 0.031 0 0 0 0 0 0 12 24 7453 1.03 0 0.098 0.009 0 0 0 0 0 0 0 20	ΑB	24	7163	1.041	0	0.07	0.029	0	O	0	0	0	0	12	4,5,6,8,9,10	
24 7453 1.03 0 0.098 0.009 0 0 0 0 0 0 20 24 7608 1.026 0 0.04 0.013 0 0 0 0 0 0 20 24 7746 1.29 0 0.05 0.037 0 0 0 0 0 16	AB	77	7313	1.037	0	0.1	0.031	0	0	0	0	0	0	12	4.568910	
24 7608 1.026 0 0.04 0.013 0 0 0 0 0 0 20 24 7746 1.29 0 0.05 0.037 0 0 0 0 0 0 16	CZ	24	7453	8	c	8800	6000	c	6	c	c		c	۶	1456910	
24 7746 1.29 0 0.05 0.037 0 0 0 0 0 0 16	2 8	76	2608	1 026	۰	2	0.043	0	, ,	c	, c	, ,	, ,	8	1 4 5 6 0 40	
0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	2070	**	7746	200	5	5 6	2000		> 0	> <			5 0	3 4	4 4 6 6 4 6	
	בבים	47	9	27:1	-	3	0.00	}		,	>		-	2	01,8,0,0,4,1	
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3/20/2003 1:30 AM 6:50 AM PS 3/20/2003 11:20 AM 6:50 AM PS 3/20/2003 8:40 AM 7 PM MWI 3/20/2003 7:20 AM 8:45 PM PM 3/20/2003 7:20 AM 8:45 PM AM 3/20/2003 7:20 AM 8:45 PM AM 3/20/2003 7:20 AM 8:45 PM AM 3/20/2003 7:20 AM Allinght AB 3/20/2003 7:20 AM Allinght AB 3/20/2003 7:20 AM Allinght AB 3/20/2003 8:00 AM Allinght AB 4/10/2003 8:00 AM Allinght AB 4/10/2003 8:00 AM Allinght AB 4/10/2003 8:00 AM Allinght AB 4/11/2003 8:00 AM	LBPS Previous Day	366 570 770 770 1144 1144 1163 1603 1953 1953 1953 1030 1028 11028	42 42 45 40 40 40 40 40 40 40 40 40 40 40 40 40	2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2	######################################	Arsenic Arsenic Arsenic Arsenic Arsenic Arsenic 20 20 20 20 20 20 20 20 20 20 20 20 20	Sept. 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	Iron Iron	Production Wells In Service 2.3.6 2.3.6 2.3.6 2.3.6 2.3.6 2.3.6 2.3.7 3.10 3.10 3.10 3.10 3.10 3.10 3.10 3.10
3 11:20 AM 6:50 AM 7 PM 6:45 PM 6:45 PM 6:45 PM 6:45 PM 8 PM 6:45 PM 9 PM 8		366 370 770 770 770 770 770 1144 1163 1963 1963 1963 1963 1963 1963 1963			888888888888888888888888888888888888888	20 20 20 20 20 20 20 20 20 20 20 20 20 2			10.3 10.3 10.3 10.3 10.3 10.3 10.3 10.3
8.00 AM Allnight 8.00 A		1000 1000 1000 1000 1000 1000 1000 100			888888888888888888888888888888888888888	20 20 20 20 20 20 20 20 20 20 20 20 20 2			2.3.6 2.3.6 2.3.6 2.3.6 2.3.7 3.10 3.10 3.10 3.10 3.10 3.10 3.10 3.10
3		770 1144 1303 1603 1603 1953 2306 2806 3487 4141 4884 4884 6528 6528 6528 6528 6528 6528 1022 11024 11024 11024 11035 11368 1135 1772 1772 1772 1772 1772 1772 1772 177			3 8 8 8 8 8 8 8 8 8 8 8 8 8 8 8 8 8 8 8	20 20 20 20 16 16 16 16 16 16 16 16 16 16 16 16 16			2.3.6 2.3.6 2.3.6 2.3.7 3.10 3.10 3.10 3.10 3.10 3.10 3.10 3.10
3 7.20 AM 6.45 PM 7.00 AM 9 PM 7.00 AM 9 PM 7.00 AM Allnight 7.00 AM Allnight 8.00 AM Allnight 9.00 AM Allni		1144 1303 1603 1603 1953 2306 2806 3487 4141 4884 6559 6509 6208 6202 6208 6202 10282 11024 11024 11024 11035 11036 11368 11368 11368 11368 11368 11368 11368 11368 11368 11368 11368 11368 1137 1138 1138			8 8 8 8 8 8 8 8 8 8 8 8 8 8 8 8 8 8 8	20 20 20 20 16 16 16 16 16 17 17 17 17 17 17 17 17 17 17 17 17 17			2,3,6 2,3,6 2,3,7 3,10 3,10 3,10 3,10 3,10 3,10 3,10 3,10
3		1303 1603 1603 1953 2306 2806 2806 6508 6508 6508 6508 6508 6508 6508 1002 11024 11024 11024 11024 11026 11026 11036 11368 11368 11368 11368 11368 11368 11368 11368 11368 11368 11368 11368 11377 1138 1138 1138 1138 1138 1138 11			3 8 8 8 8 8 8 8 8 8 8 8 8 8 8 8 8 8 8 8	16 16 16 16 16 16 16 16 16 16 16 16 16 1	7,9,9,7,7,9,0,0,0,0,0,0,0,0,0,0,0,0,0,0,	╶┤┧╏┧╏┪╏╏╏╏╏	2.3,6 2.3,7 3,10 3,10 3,10 3,10 3,10 3,10 3,10 3,10
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anoh saban	2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2	
Feed aredistra	14800 27600 27600 282000 282000 2828000	
Concentrate (Final ST-07) Ansenic (V)	88 88 89 89 89 89 89 89	
Concentrate (First ST-01)	1416 1417 1418	
(10-12 lani*) statinesno3 Hq	5.59 6.15	
Combined Pemeas (V) Asenic (V)	000000000000000000000000000000000000000	0000000
Combined Pennesse (ST-05) TD8	2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2	5.7 5.6 5.1 5.7 5.8 5.8 5.8
Combined Penneste (\$1-05)	6.575 6.576 6.577 6.	
(80-12) steemed agait bns (V) binserA		0 0 0 0 0 4 9 0
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(V) DinisariA (V) DinisariA	8 2 3 3 3 2 3 3 8 8 8 8 8 8 8 8 8 8 8 8	+++++
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(C0-T8) sizemed agaid tet (V) cinearA (46-T8) agaisteini	┨┩╃┩╏╏┩┩╃╃╃╃╃╃╃╃╃╃╃╇╇╇╇╇╇╇╇╇╇╇╇╇╇╇╇╇╇╇╇╇	00000000
(CO-TB) skearmed again to?	1	27.28.27.29.27.29.29.29.29.29.29.29.29.29.29.29.29.29.
Feed (V) (V)	┩┧╎╏ ╫╫╫╫╫╫╫╫╫╫╫╫╫╫╫╫╫╫╫╫╫╫╫╫╫╫╫╫╫╫╫╫╫╫╫╫	0 0 2 0 7 0 8 8 7
(Z0-T8) bee4 8CT	166 168 168 168 168 168 168 168 168 168	89.8 82.4 198 95.3 196 196 190
Free Chlorine (0 ppm)		
Hq Guenched (87-02)	8.02	5.6 5.8 5.8 5.6 5.8 5.6 5.8 5.8 5.8 5.8 5.8 5.8 5.8 5.8 5.8 5.8
(mqq 2.0) ərünoidD əsrifi (50-T8) bərlənəvið	9.05 9.00 9.	
Hq (10-18) bee	6.45 6.45 6.45 6.45 6.47 6.47 6.47 6.47 6.48 6.48 6.48 6.48 6.48 6.48 6.48 6.48	
Operators' initials	LB LB LB LB LB LB LB LB	
ettel?	3.30 PM 7.00 PM 7.00 PM 7.00 PM 7.00 PM 7.00 PM 8.00 AM 8.00 A	8:36 AM 9:00 PM 8:00 PM 7:00 PM 8:00 AM 8:00 AM 10:00 AM 10:00 AM
alstū	3/2/2/2009 3/2/2009 3/2/2009 3/2/2009 3/2/2009 3/2/2009 3/2/2009 3/2/2009 3/2/2009 3/2/2009 3/2/2009 3/2/2009 3/2/2009 3/2/2009 3/2/2009 3/2/20	5/18/2003 5/20/2003 5/20/2003 5/20/2003 5/20/2003 5/20/2003 5/20/2003 5/20/2003 5/20/2003
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NANGFILTRATION TEST SYSTEM